

# AN EXPERIMENTALLY STUDY ON VARIOUS PROPERTIES OF CHOPPED FIBER REINFORCED SELF COMPACTION CONCRETE

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## **ABSTRACT**

The development of Self Compacting Concrete (SCC) is progressive milestone throughout the entire existence of construction industry bringing about prevalent utilization of SCC overall these days. It has numerous benefits over ordinary cement regarding upgrade in efficiency, decrease in labor and generally cost, amazing completed item with magnificent mechanical reaction and solidness. Joining of fibers further improves its properties extraordinarily identified with post break conduct of SCC. Hence forth, the point of the current work is to make a similar investigation of mechanical properties of self-merging concrete, supported with various kinds of fibers. The factors include in the examination are type and diverse level of strands. The fundamental properties of new SCC and other properties were studied. The fibers used in the study are 15 mm long chopped glass fiber, carbon fiber and basalt fiber. First stage comprised of improvement of SCC mix design of M20 grade and in the subsequent stage, various fibers like Glass, basalt and carbon Fibers are added to the SCC blends and their new and solidified properties were resolved and thought about. The investigation showed noteworthy enhancements overall properties of self-compacting concrete by adding strands of various sorts and volume parts. Carbon FRSCC displayed best execution followed by basalt FRSCC and glass FRSCC in solidified state while most unfortunate in new state attributable to its high water ingestion. Glass FRSCC showed best execution in fresh state. The current examination infers that as far as generally exhibitions, ideal dose and cost Basalt Fiber is the most ideal alternative in improving by and large nature of self-compacting concrete.

**Keywords:** FIBER MATERIALS, CARBAN FIBER, BASALT FIBER.

## INTRODUCTION

### 1.1 *Self-Compacting Concrete (SCC)*

Self-compacting concrete (SSC) is a concrete that is able to flow and fill every part of the corner of the form work, even in the presence of dense

reinforcement, purely by means of own weight and without the need of for any vibration or other type of compaction. When comparing with traditional cement the advantages of SCC involving more strength like non-SCC, might be higher because of better compaction, comparable rigidity like non-SCC,

modulus of versatility might be marginally lower in light of higher glue, somewhat higher jerk because of glue, shrinkage as ordinary concrete, better bond strength, imperviousness to fire comparable as non SCC, solidness better for better surface cement. Expansion of more fines substance and high water decreasing admixtures make SCC touchier with diminished sturdiness and it planned and assigned by solid society that is the reason the utilization of SCC in an extensive manner in making of pre-projected items, spans, divider boards and so forth likewise in certain nations. Be that as it may, different examinations are completed to investigate different attributes and primary utilizations of SCC. SCC has set up to be powerful material, so there is a need to manage on the standardization of self-merging

Material, when it is contrasted with materials like steel. Solid, which is a quasi-delicate material, having irrelevant elasticity. A few examinations have shown that fiber built up composites are more effective than different sorts of composites. The fundamental motivation behind the fiber is to control breaking and to expand the crack sturdiness of the fragile grid through connecting activity during both miniature and full scale breaking of the network. De bonding, sliding and pulling-out of the strands are the neighborhood components that control the connecting activity. In the start of full scale breaking, crossing over activity of fibers for e stall sand controls the opening and development of breaks. This instrument builds the interest of energy for the break to engender. The direct versatile conduct of the network isn't influenced essentially for low volumetric fiber divisions. At beginning stage and the solidified state, Inclusion of strands improves the properties of this unique cement. Thinking about it, specialists have zeroed in on considered the strength and solidness parts of fiber supported SCC which are: Glass fibers, Carbon fibers, Basalt fibers, Poly propylene strands and soon Fibers

Various sorts of glass fibers like C-glass, E-glass, S - glass, AR-glass and soon are produced having various properties and explicit applications. Fibers utilized for under lying support for the most part fall in to E-glass, AR-glass and S-glass inferable from antacid safe.

Broken or slashed fibers Principal benefits are ease, high strength, simple and safe taking care of, and fast and uniform scattering encouraging homogeneous blends which in term produce sturdy cement. Restrictions are helpless craped spot

attribute sand its conduct to apply on various underlying development, and its utilization taking all things together or risky and difficult to reach project zones for unrivaled quality control.

## **1.1 Fiber Reinforced Self-Compacting Concrete**

There is an innovative change in the Concrete technology in the recent past with the accessibility of various grades of cements and mineral admixtures. There is a momentous turn of events, a few inconveniences calm remained. These issues can be considered as downsides for this cementation us.

utilized in this examination are of glass, basalt and carbon, a concise report of these strands is given beneath. The target of present exploration is to mix design of SCC of evaluation M20 and to research the impact of incorporation of hacked basalt fiber, glass fiber and carbon fiber on new properties and solidified properties of SCC with various kinds of fibers added to it. In the current work the mechanical properties of a self-compacting concrete with slashed Basalt, glass and Carbon fiber of length 15mm, included different extents will be concentrated in new and solidified state.

### **1.1 Glass Fibers**

Glass fibers are shaped in an interaction in which liquid glass is attracted the type of strands. By and large 204 fibers are drawn all the while and cooled, once set they are together on a drum in to a strand containing of the 204 strands. The strands are treated with a measuring which shields the fibers against climate and scraped spot impacts, preceding winding.

obstruction causing decreased usable strength, Poor grip to explicit polymer network materials, and Poor attachment in moist conditions.

### **1.2 Basalt Fibers**

Basalt Fibers are made by softening the quarried basalt rock at about 1400°C and expel through little spouts to make consistent strands of basalt fibers. Basalt strands have the same compound organization as glass fiber yet have better-quality strength attributes. It is very impervious to soluble, acidic and salt as sault making it affair contender for solid, scaffold and shore line structures. Contrasted with carbon and

aramid fiber it has more extensive applications like in higher oxidation opposition, higher temperature range (- 269<sup>0</sup>C to +650<sup>0</sup>C), higher shear and compressive strength and so on Basalt strands are learned to be proficient in customary and SCC concrete blends for improving their properties.

### 1.3 Carbon Fibers

### 1.4. SIMULATION ANALYSIS:

#### Compression Test

For each mix six numbers of cubes of (150×150×150) mm were cast to determine the compressive strength, after the required curing period of the specimen. So in total eighty four numbers cubes were casted to measure the compressive strength after 7-day and 28-days. The size of the cube is as per the IS code 10086-1982.

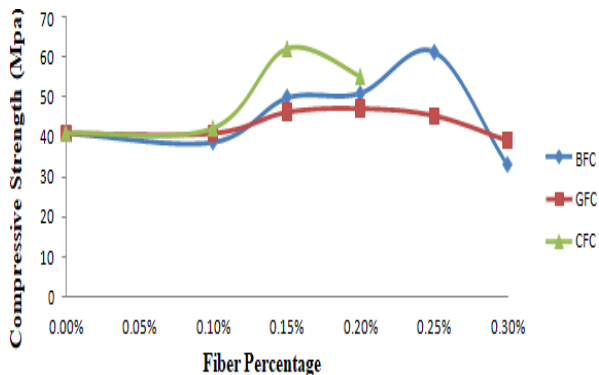


Split Tension Test

Fig: 3.2.6.1 Compression Test Set-Up

$$\text{The split tensile strength} = 2P / \pi LD$$

Where P= Compressive load applied on the cylinder



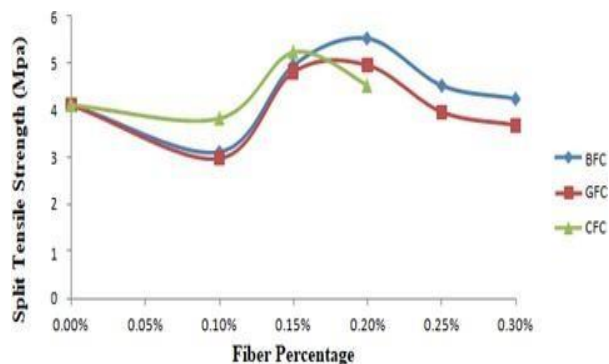
Carbon fibers have low density, high thermal conductivity, good chemical stability and exceptional abrasion resistance, and can be used to decrease or reduce cracking and shrinkage. These fibers increase some structural properties like tensile and flexural strengths, flexural toughness and impact resistance. Carbon fibers also help to improve freeze-thaw durability and dry shrinkage. The adding of carbon fibers decreases the electrical resistance.

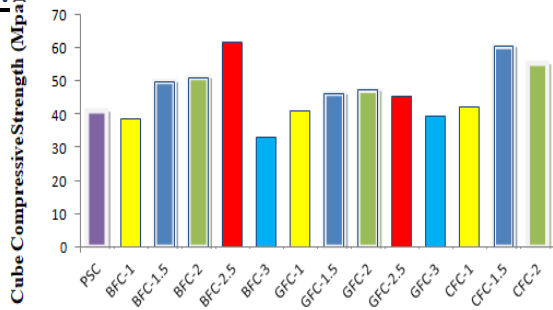


Fig: 3.2.6.2 Split tensile Test Set-up

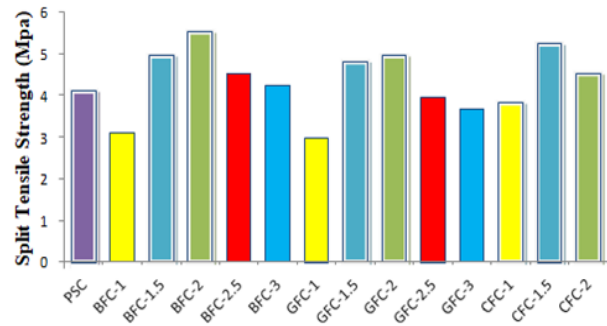
For each mix six numbers of cylinders of (150×300) mm were cast to determine the split tensile strength, after the required curing period of the specimen. So in total forty two numbers cylinders were casted to measure the split tensile strength after 28-days.

L= Length of the specimen  
D = diameter of the cylinder.





Variation of 28 days Compressive Strength for Different SCC Mixes



Comparison of Different Percentages of Fiber Mixes with 28 days Split Tensile Strength.

## CONCLUSION

The exhibition of carb on fiber supported SCC blends was superior to basalt FR SCC and glass FR SCC Blends. At that point carbon fiber FR SCC showed best mechanical properties with similarly lower volume portion however its impact on SCC new properties was simply opposite.

Its consideration diminished stream capacity, deformability since it ingests more water. Other down

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