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# FORMULATION AND EVALUATION OF MOISTURISING COLD CREAM WITH NATURAL ROSE EXTRACTS

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#### ABSTRACT

A cream is a topical preparation usually for application to the skin. Creams for application to mucus membranes such as those of the rectum or vagina are also used. Creams may be considered pharmaceutical products as even cosmetic creams are based on techniques developed by pharmacy and unmedicated creams are highly used in a variety of skin situation (dermatoses). The use of the inger tip unit concept may be helpful in guiding how much topical cream is necessary to cover different areas. Creams are semi-solid emulsions, that is mixtures of oil and water. They are divided into two types: oil-in-water (O/W) creams which are composed of small droplets of oil dispersed in a continuous phase, and water-in-oil (W/O) creams which are composed of small droplets of water dispersed in a continuous oily phase. Oil-in-water creams are more comfortable and cosmetically suitable as they are less greasy and more easily washed off using water. Water-in-oil creams are more difficult to handle but many drugs which are integrated into creams are hydrophobic and will be released more readily from a waterin-oil cream than an oil-in-water cream. Water-in-oil creams are also more moisturising as they provide an oily barrier which reduces water loss from the stratum corneum, the outermost layer of the skin. Creams can be used for administering drugs via the vaginal route. Creams are used to help sun burns Composition: There are four main ingredients of the cream

1: Water 2: Oil 3: Emulsifier 4: Thickening agent

#### NRDOTS

Types of Topical Dosage Forms:-Main topical dosage forms are

- 1. Ointment
- 2. Cream
- 3. Gel
- 4. Lotion

#### CREAMS:

Definition:- these are the semisolid preparation in which one or more medicament are dissolved either the w/o and o/w emulsion. A cream is a topical preparation usually for application to the skin.cream for application to mucus membrane such as those of the rectum or vagina are also used.creams may be considered pharmaceutical products as even cosmetics cream are based on techniques developed by pharmacy and unmedicated cream are highly used in a variety of skin condition.Creams are preferred to ointment because they are easier to spread and in case of o/w emulsion they are easier to remove.

Today, the use of cream cosmetics products has increased tremendously. Human contact to cosmetics formulations and their ingredients occurs primarily via the topical route such as cream and lotion. Several considerations are necessary regarding the appropriateness and safety of cosmetics, because cosmetics preparations are used nearly continually and in direct contact with the skin. Water in oil creams are also more moisturising as they provide an oily barrier which reduces water loss from the stratum corneum the outmost layer of the skin

## Types of cream:-

agyer: AVDGns jjjjjjjjikitu asiationatajopta abjet BDV Gns rajdiputijitige ujetjijjo njijjjite ujetjijojo edigolaene gujetjijojo edigolaene gujetjijojo styljitere atajijanje ujetjijjje gujetitu

#### <u>Advantages:-</u>

1) creams are less greasy and easy to applied.

- cream produce cool effect due to evaporation of water and causes soothing effect on inflamed cream.
  creams are less interfare with skin function and have more contact with skin than ointment.
- 4) creams are physically more stable.
- 5) they more stable as compaire to liquid dosage form.

## Disadvantage:-

- 1) they are bulkier than solid dosage form.
  - 2) when applications of an exact quantity of ointment to the affected area is required , it is difficult to as certain the same.
  - 3) they are less stable than solid dosage . Different types of creams:
- A. Cleansing cream
- B. Massage creams
- C. Night creams
- D. Moisturizing creams
- E. Foundation creams
- F. Vanishing creams
- G. All purpose cream.

## MOISTURISING COLD CREAM WITH NATURAL ROSEEXTRACTS:-

It is found to be one of the most popular and old preparation since long back, galenis considered to be the founder of this cream.it must primarily possess an emollient action and is useful for dry skin and quite popular in winter.they provide cooling effect on application, and this is due to evaporation of water separated by breaking of w/o emulsion.

These contain high percentage of mineral oil. These are o/w type. This cream contains high amount of mineral oil for cleansing action.

Basically these are o/w type emulsion. After the cream is being rubbed into the skin satisfactory quantity of water evaporates to impart a phase inversion to the w/o type. The solvent action of the oil as external phase imparts cleansing property.

In this type of cream borax reacts with free fatty acids present in the bees wax and produces soft soap which acts as the emulsifying agent and emulsifies the oil phase

in cold creams, the internal phase is aqueous and the external phase is oil

## Typical formulation:-

Bees wax	 2 gm
Borax	 . 2 gm
Almond oil	 50 gm
Rose water	 35.5 gm
Lanolin	 . 0.5gm
Preservative and perfume	 q.s.

#### **BEESWAX:-**

Ability to Protect from Irritants—Beeswax can also act as a layer of protection when applied to the skin. It can protect skin from environmental irritants and extreme weather. Promotion of Hair Growth—Beeswax not only moisturizes and soothes hair, but it can keep moisture from getting out of the hair.Beeswax can create a protective layer on the skin. It's also a humectant, which means that it attracts water. Both of these qualities can help the skin stay hydrated. Beeswax is also a natural exfoliator, ideal for sloughing away dead skin cell.Beeswax heals and softens skin, and is an antibacterial agent. It can help you fight conditions like acne, dry skin, eczema, and stretch marks. Our raw beeswax can help you create your own skin care moisturizers and lotions specially formulated just for you.



#### BORAX:-

Borax, combined with wax, is used in many cosmetic products like creams, gels, and lotions. It is famously used in hand soaps to help wash off the oil or grease from the hands. Borax's alkaline nature makes it a perfect ingredient in cleansers and toners. In cosmetic products, borax is sometimes used as an emulsifier, buffering agent, or preservative for moisturizing products, creams, shampoos, gels, lotions, bath bombs, scrubs, and bath salts. Borax is also an ingredient combined with glue and water to make "slime," a gooey material that many kids enjoy playing with. Right from creams and body lotions to shampoos, bath gels and even the in-vogue bath bombs, just about every product associated with skincare has Borax as one of its components. Given its mild and antiseptic nature, quite a few natural cosmetic products tend to include Borax as an essential ingredient as well.



#### ALMOND OIL :-

More than soothing dry skin, almond oil can improve complexion and skin tone. It's highly emollient, which means it helps to balance the absorption of moisture and water loss.

Because it is antibacterial and full of vitamin A, almond oil can be used to treat acne. You can also use almond oil as a moisturizing oil. To do so, wash and dry your skin as usual. Then, gently pat a small amount of almond oil — about half the size of a dime — onto your face with your fingertips, and let it absorb into your skin. If you're using it as a moisturizer, you don't need to rinse it off. Almond oil is both a moisturizer and an emollient . Moisturizers supply water to the skin and hold it in with an oily substance. Emollients smooth the skin, filling in little gaps. Rather than adding moisture, they help the skin retain it by improving its barrier function.



#### **ROSE WATER:-**



#### LANOLIN:-

Lanolin is used as a moisturizer to treat or prevent dry, rough, scaly, itchy skin and minor skin irritations (e.g., diaper rash, skin burns from radiation therapy). Emollients are substances that soften and moisturize the skin and decrease itching and flaking.



Vitamin E instead prevents oxidation of oils, which is why its called an antioxidant! Keep in mind Vitamin E is NOT an actual preservative and cannot be used as one in products containing water.



PERFUME:-

last anywhere between three and 12 hours. The perfumes and fragrances used in products can be tough on some skin tones and can actually cause negative reactions – especially if you have dry or sensitive skin. Also, If you have rosacea, psoriasis, or eczema, a fragrance-free moisturizer is much gentler on your skin.



## Formulation of moisturising cold cream:-

Bees wax	2 gm
Borax	2 gm
Almond oil	50 gm
Rose water	35.5 gm
Lanolin	0.5gm
Preservative and perfume	q.s.

## Method of preparation:-

- 1) dissolve the borax in hot water.
- 2) heat all the waxy materials and oil phases and heat those other material at 70c.
- 3) pour into the borax solution which is also maintained at the same 70c temperature.
- 4) then they are mixed to a homogenous mixture.
- 5) perfume can be added after bringing the temperature of the homogenous mixture to 45-50c.

#### <u>uses:-</u>

- .1) heavily moisturises dry skin.
- 2) can also be used as a balm for dry cracked Lip's.
- 3) it can also be used as a shaving cream alternative for me

4)

## **CREAM ABSORPTION THROUGH SKIN:-**

Two principal absorption routes are identified: a)Transepidermal Absorption . b)Transfollicular Absorption

#### a) Transepidermal Absorption:-

It is now generally believed that the transepidermal pathway is principally responsible for diffusion across the skin. The resistance encountered along this pathway arises in the stratum corneum. Permeation by the transepidermal route first involves partitioning into the stratum corneum. Diffusion then takes place across this tissue. The current popular belief is that most substances diffuse across the stratum corneum via the intercellular lipoidal route. This is a tortuous pathway of limited fractional volume and even more limited productive fractional areain the plane of diffusion. However, there appears to be another microscopic path through the stratum corneum for extremely polar compounds and ions. Otherwise, these would not permeate at rates that are measurable considering their o/w distributing tendencies. When a permeating drug exits at the stratum corneum, it enters the wet cell mass of the epidermis and since the epidermis has no direct blood supply, the drug is forced to diffuse across it to reach the vasculature immediately beneath. The viable epidermis is considered as a single field of diffusion in models. The epidermal cell membranes are tightly joined and there is little to no intercellular space for ions and polar nonelectrolyte molecules to diffusionally squeeze through. Thus, permeation requires frequent crossings of cell membranes, each crossing being a thermodynamically prohibitive event for such water-soluble species. Extremely lipophilic molecules on the other hand, are thermodynamically embarrassed from dissolving in the watery regime of the cell (cytoplasm).

Thus the viable tissue is rate determining when nonpolar compounds are involved. Passage through the dermal region represents a final hurdle to systemic entry. This is so regardless of whether permeation is transepidermal or by a shunt route. Permeation through the dermis is through the interlocking channels of the ground substance. Diffusion through the dermis is facile and without molecular selectivity since gaps between the collagen fibers are far too wide to filter large molecules. Since the viable epidermis and dermis lack measure physiochemical difference, they are generally considered as a single field of diffusion, sexcept when penetrants of extreme polarity are involved, as the epidermis offers measurable resistance to such species.

## b) Transfollicular (Shunt Pathway) Absorption:-

The skin's appendages offer only secondary avenues for permeation. Sebaceous and eccrine glands are the only appendages, which are seriously considered as shuntsbypassing the stratum corneum since these are distributed over the entire body. Thougheccrine glands are numerous, their orifices are tiny and add up to a miniscule fraction of the body's surface. Moreover, they are either evacuated or so copiously active thatmolecule cannot diffuse inwardly against the glands output. For these reasons, they arenot considered as a serious route for percutaneous absorption. However, the follicularroute remains an important avenue for percutaneous absorption since the opening of thefollicular pore, where the hair shaft exits the skin, is relatively large and sebum aids indiffusion of penetrants. Partitioning into sebum, envisioned mechanism of permeation bypoint of systemic entry. Absorption across a membrane, the current or flux is and termsof matter or molecules rather than electrons, and the driving force is a concentrationgradient (technically, a chemical potential gradient) rather than a voltage drop. Amembranes act as a " diffusional resistor. " Resistance is proportional to thickness (h),inversely proportional to the diffusive mobility of matter within the membrane or to the diffusion coefficient (D), inversely proportional to the limited area of a route where there is more than one (F), and inversely proportional to the carrying capacity of aphase.

#### **EVALUATION TEST OF CREAM :-**

As per the requirements for skin creams specified, following parameters are used for evaluation of cream. a) Thermal stability :-

For thermal stability testing, a humidity chamber and clear glass container of around 30ml capacities with screw cap are used. With the help of spatula cream is inserted in th glass containers and tapped to settle to the bottom and plug is inserted and tightens the cap.

The packed bottle is kept inside the incubator at  $450 \pm 10$  C for 48h. On removal from the incubator, it is noted that no oil separation orany other phase separation will not observed, than formulated cream is stable at 450. The digital pH meter is calibrated using buffer solution of pH 4.01, 7.0 and 9.2. Cream is taken in a beaker and the pH of the cream is determined[30,31,31].

#### b) Irritancy test:

Mark an area (1sq.cm) on the left hand dorsal surface. The cream is applied to the specified area and time is noted. Irritancy, erythema, edema, is checked if any for regula intervals up to 24 hrs and reported[33,37,39]. Determination of total fatty substance content:-About 2g of the exactly weighed formulated cream is taken into a conical flask, Dilute Hydrochloricydrochloric acid (25ml) is added and a reflux condenser is fixed into the flask and the solution is boiled until it completely cleared. Then contents of the flask are poured into a 300ml-separating funnel and it is cooled to room temperature. In portion of 10ml the conical flask is rinsed with 50 ml of petroleum ether and poured into the separating funnel, separating funnel is then shaked well and left until the layers are separated. An aqueous phase is separated and all ether extract is then washed with water. This petroleum ether extract is then filtered through a filter paper and dried the material in the flask at a temperature 90  $\pm$  20 C of to constant mass[39].

#### Formula:-

#### Total fatty substance = 100 M1 / M2 Where,

M1= mass (g) of the residue M2 = mass (g) of the cream Determination of residue:-

About 5g of the cream is taken in a weighed, clean and dry squat form weighing bottle and driedto constant mass at 105  $\pm$  1 0 C. Cooled in a desiccator and weighted[31,37,38].

#### Formula:

Residue = 100 M1/ M2 Where,

M1 = mass (gm) of the residue M2 = mass (gm) of the cream **Test for lead:-**

Standard lead solution is prepared by using 1.600gm of the lead nitrate taken in water and the solution is made to 1000ml. solution (10ml) is Pipette out and diluted to 1000ml with water. 1 ml of this solution contains 0.01mg of lead (Pb). About 2.00gm of cream is taken in a crucible and heated on a hot plate and then taken in a muffle furnace to ignite it a600 0 C to constant mass. Dilute hydrochloric acid 3ml (5N) is added and warmed and volume is made to 100ml. solution is then filtered. In the second Nessler's cylinder, 2 ml of dilute acetic acid (1N) is added, volume is made with water to 25ml. standard hydrogen sulphide(10ml) solution is added to each Nessler's cylinder and volume imades with water (50ml) mixed and allowed to stanfor 10min and the colour produced in two Nessler's cylinders is compared. The colored produced with hydrogen sulphide is matched against that obtained with standard lead solution[39,39].

#### c) Spreadability:-

Spreadability of cream is measured with the glass slide apparatus, overkill of cream is placed between two slides and 1 kg weight is placed on slide for 5 min. to compress the sample to uniform thickness, time in seconds to separate two slides is taken as measure of spreadability preadability[31,34,39]. S = w l / t where,

S = spreadability (g cm/sec) w = weight on upper slide (g) l = length of Slide (cm)

#### t = time taken in sec (sec)

#### C) Homogeneity:-

The developed cream is tested for homogeneity by visual inspection, after the cream have been set in the container, spread on the glass slide for the appearance, tested for the presence of any lumps, flocculates or aggregates[33,37,39].

#### d) Consistency:-

Consistency of the formulation is determined by penetrometer[32,37,39].

#### e) Microbial evaluation:-

Microbial evaluation of herbal formulations is essential to check the limit microbial contamination and extents of pathogencity. This evaluation has direct correlation with the quality of products. For the evaluation of total microbial count details of different count media are used, nutrient agar medium used for the growth of bacteria and Potato dextroseagar medium is used for the growth of fungi. In aseptic conditions cream equivalent to 1 gram is dissolved in 10ml of sterile water and is serially diluted. The medium and apparatus required for experimental are sterilized in an autoclave at 121 0 C for 15min. In aseptic

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conditions, 1ml of test sample is transferred to petridish containing melted agar medium at about 42 0 C and mixed well by rotating the petridish. It is allowed to solidify and then incubated at 37 0 C for 24h for detection of bacteria. After incubation period, colonies are counted[33,31,39].

#### F) Rheology:-

The theological parameters are vital for this cosmetics preparation as there disperse partials may tend to settle during the storing period.they exhibit non-newtonian flow. There for , corresponding viscometer should be used for determining there flow properties.

#### G) sensitivity test:-

certain products are allergic or super sensitive to skins the test sample is applied along with a marked sample Ata different areas over the in and are compared for any allergic reaction. Sensitization of skin is measured with patch test. Patch test is normally open or occlusive.

The test sample is applied along with a standard market product at different places of skin and effect is compared after a period of time.

#### H) biological testing:-

this is essentially for products having antiseptic, harmons, vitamins etc. that can be evaluated using suitable methods (microbiological, animal studies).

Appearance: -The appearance of the cream is judged by its color, pearlscence and roughness and graded[22,26,28].

After feel:

Emolliency, slipperiness and amount of residue left after the application of fixed amount of cream is check. Type of smear:

After application of cream, the type of film or smear formed on the skin are check[24]. Removal: The ease of removal of the cream applied is examined by washing the applied part with tap water[24].

Acid value:

Take 10 gm of substance dissolved in accurately weighed, in 50 ml mixture of equal volume of alcohol and solvent ether, the flask is joined to reflux condenser and slowly heated, until sample is dissolved completely, to this 1 ml of phenolphthalein added and titrated with 0.1N NaOH, until faintly pink color appears after shaking for 30 seconds[26,35].

Acid value =n\*5.61/w

n = the number of ml of NaOH required. w = the weigh of substance.

Saponification value:

Introduce about 2 gm of substance refluxed with 25 ml of 0.5 N alcoholic KOH for 30 minutes, to this 1 ml of phenolphthalein added and titrated instantly, with 0.5 NHCL[28,30,38]. Saponification value =  $(b-a)^{28.05/w}$ 

The volume in ml of titrant = a The volume in ml of titrant =b

The weigh of substance in gm = w

I) viscosity:- to obtain a consistent quality, viscosity of cream and lotion should be measured during manufacturing process.viscosity of cream and lotion are non Newtonian in nature that should remain constant throughout there shelf life. A ford viscosity cup or a Brookfield viscometer can be used to measure viscosity of cream. If the viscosity is high, it can be corrected adding additional fatty material and emulifier.

#### APPLICATIONS OF CREAM:-

In order to formulate an effective and efficient cream preparation, deliberation must

be given to the intended purpose. This is directly concerned with the site of action and the desired effect of the preparation. Cream preparations may be used for.

1) Surface Effects:- Cleansing (removal of dirt and germs), Cosmetics (enhancemen appearance),Protective (prevention of moisture loss, sunscreen), Antimicrobial (reduction of infection).

#### 2) StratumCorneum Effects:-

Protective (e.g. sunscreens that penetrate this layer), keratolytic (a sloughing of the skin, useful in the treatment of psoriasis), protective (moisturising)

#### 3) Viable Epiermal and Dermal Effects:

Several classes of drugs may pierce to these layers (anti- inflammatory, anesthetic, and antipruritic, antihistamine). Although it is difficult for drugs to penetrate the stratum corneum, once they are in the dermis, they can diffuse into the general circulation. It is difficult to formulate a drug with only a local effect without subsequent uptake by the bloo.

#### 4) Systemic Effects:-

A few drugs, such as Scopolamine, Nitroglycerin, Clonidine, and Estradiol, have been formulated in a manner to achieve systemic effects.

#### 5) Appendage Effects:-

Some classes of drugs are intended to exert their action in these portions of the skin (depilatory, exfolient, antimicrobial, and antiperspirant).

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