



Grains Screening Machine

**SANDIP R. RASAL, SAINATH A. RASAL, GANESH N. PARDHE, ADINATH M. TEKALE ,
Prof. V.R. Vaidya, Prof. R.B. Chavan.**

^{1,2,3}”Student of Department in Mechanical Engineering Shri Shivaji polytechnic institute ,parbhani, Maharashtra India,

Prof. V.R.Vaidya, Prof R.B.Chavan -lecturer in Department of Mechanical Engineering ,Shri Shivaji polytechnic institute ,Parbhani, Maharashtra, India

Abstract

This project focuses on the design and development of a grains screening machine intended to efficiently separate grains based on size, quality, and cleanliness. The machine utilizes a series of vibratory sieves and mechanical filters to automate the sorting process, thereby reducing manual labor and improving productivity. The goal is to enhance post-

harvest handling by ensuring only clean and uniform grains are selected for packaging and sale. This system is particularly beneficial for small to medium-scale farmers and grain processing units, aiming to increase efficiency, reduce waste, and maintain high-quality standards in grain output. Screening plays a crucial role in improving product quality, storage longevity, and market value, making it an integral part of modern post-harvest grain handling systems.

Keyword 1 Grain Separator 2 Grain cleaning 3 Grain quality control 4 dust control

Introductions

A grain screening machine is an essential agricultural device used to separate and classify grains based on size, weight, and quality. These machines are designed to remove impurities such as dust, stones, broken grains, and other foreign materials from harvested grain. By using various screening methods—such as vibrating sieves, reciprocating screens, or air systems—the machine ensures that only clean, uniform grains are processed or stored. Grain screening plays a crucial role in improving product quality, storage longevity, and market value, making it an integral part of modern post-harvest grain handling systems.

Objective of Grains Screening Machine

To remove impurities such as dust, stones, and debris from harvested grains.

To separate grains based on size, weight, or density.

To improve the overall quality and purity of the grain.

To enhance storage life by eliminating contaminants that cause spoilage.

Working Principle

A grain screening machine separates grains based on size and weight using vibrating or reciprocating screens. Grains are fed into the machine, where smaller particles fall through mesh screens while larger ones move forward. An air system may also remove light impurities like dust and chaff. The cleaned and sorted grains are then collected through separate outlets.



Process

1. Feeding: Grains are loaded into the machine through a hopper or input tray.
2. Screening: Grains move over vibrating or rotating screens with specific mesh sizes.
3. Separation: Particles are separated based on size—smaller grains fall through the screens, while larger or unwanted materials are carried further.
4. Air Cleaning (if included): A built-in fan or suction system removes light impurities like dust, husks, and chaff.
5. Grading: Multi-layer screens allow the machine to sort grains into different grades.
6. Discharge: Cleaned and sorted grains exit through different outlets, while waste is collected separate Components :

SR. NO.	PART NAME	MAT	FUNCTION
1	Rectangular bar	MS	For supporting
2	Square bar	MS	For supporting
3	Ball bearing	STD	Smooth running
4	Pulley	plastic	Convert rotary motion into reciprocating motion
5	Crank	MS	For connect pulley to screen
6	Screen	STD	For Grains screening
7	Fan	Plastic	Its Remove dust from grains
8	Funnel	plastic	Pouring of Grains in screen

Applications:

- 1 cleaning grains
- 2 Pre-Processing for storage
- 3 seed processing
- 4 agricultural industries
- 5 food processing industries

Advantages:

- 1 improved grain quality
- 2 increased efficiency
- 3 better grading
- 4 health and safety

Disadvantages:

- 1 Initial Cost
- 2 Energy Consumption
- 3 Limited Versatility
- 4 Possible Loss of good grains

Conclusion:

Grain screening machines are essential for improving the quality and efficiency of grain processing by removing impurities, sorting grains by size, and ensuring uniformity. While they involve initial costs, energy use, and maintenance, their benefits in increasing yield, quality, and profitability make them crucial for large-scale operations in agriculture and food processing industries.

Future Scope:

The future scope of grain screening machines is promising due to advancements in technology and the growing demand for high-quality grain processing in agriculture. Here are some key areas where these machines could evolve:

1 Energy Efficiency: As sustainability becomes a major concern, future grain screening machines will likely incorporate energy-efficient technologies to reduce power consumption. This can include using more efficient motors, low-energy screening systems, and regenerative technologies to recover and reuse energy.

2 Sustainability and Waste Reduction: As the food industry focuses more on reducing waste, grain screening machines may be designed to minimize the loss of edible grain and reduce the amount of waste generated during the screening process. Improved sorting technology could help recover usable grains that would otherwise be discarded.

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