



## Design and Analysis of Lower Body Exoskeleton

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**Abstract:** Exoskeleton is basically a wearable mechanical mechanism in which the device works in concern with the user's movement. Need of which arised due to injuries to labours through weight and burden powers of various works. The purpose to use this mechanism is to reduce the stresses developed due to lifting, carrying the heavy parts, etc. ,and to avoid musculoskeletal disorders. The idea of this study is to develop a lower body exoskeleton for walking purpose in industry. Design of device is made accordingly considering following points : Concept design, Components required, Calculations in design, Checking design safety. Analysis of design is carried out on ANSYS and following parameters were analysed : Load applied, Stresses at various points, Maximum and minimum stresses, Deformations at various locations ,Metting of design requirements with actual design. This is how the conclusion is made considering the work that the plan of exoskeleton to strengthen and fulfil necessities of 80kg human by providing sufficient pressure and actuation for the motion to be carried out.

### 1.Introduction:

Exoskeleton are hominoid active and wearable mechanism of mechanical device in that users & work in concerts with the users movement. Lower limb exoskeleton reduced workers stress as well as strain . Nowadays workers are show to the danger of developing work related musculoskeletal disorder that is (MSDs). Previous studies have reported that exoskeleton help to reduce stress and strain during lifting, carrying, pushing, pulling, and elevating position tasks improving productivity in manufacturing industry. Now exoskeleton having two types, One is latent framework doesn't have any kind of actuator in this we can utilize other material preferences damper, spring, and so forth. Second is dynamic framework in this actuator are utilized. The area of actuators is vital factor its identified with examination of the design.

In exoskeleton actuators are put in joints of human body like hips ,lower leg, or knee of clients. 1.Hips associate upper appendage and lower limb. Hips movement are significant for exoskeleton is needed for human to walk or run. Now in this hip 1DC engine is there. The power from the engine is passed to the thigh of the client 2. Knee of human body produce critical force for strolling, running, and development for hunching down to standing and bad habit versa. Knee having position in the middle of hip and ankle. So it has direct development of expansion just as pivot development 3. The Lower leg likewise having most

critical force during strolling. Presently for effortlessness the movement on the exoskeleton to give 1DOF for this primary lower leg development. In ongoing year Ford reported in Aug 2018 that the organization would present chest area exoskeleton across its car plant around the world. In Oct 2018 Hyundai declared that Hyundai west exoskeleton and in Aug 2017 Hyundai chairless exoskeleton diminish wounds and increment work effectiveness.

## 2 Need :

Exoskeletons, the wearable machine expand human strength and perseverance diminishing danger of labourer injury through transaction of weight and burden powers from the body to engine is outer casing. Initial one and the principle need in industry is to help lower half of an individual's body and to lessen weariness and strain of rehashed to twisting and lifting. The proposed exoskeleton can forestall exhaustion and stress for labourer in industrial facilities while working. Something else to comprehend. The need of exoskeleton is about avoidance of Musculoskeletal problem. Musculoskeletal issues in labourer cost organizations billions of dollars consistently, the medical services cost, yet additionally on schedule of work and loss of usefulness. In this way, the components which utilizes human Exoskeleton experience a less torment and wounds among our labourer and can accomplish more actual work at work. In development enterprises there is need of more actual work to be taken care of by specialist. Furthermore, consequently, there is a need of wearable innovation they have to build labourer strength and perseverance to a more secure path towards work.

## 3 Relevance :

Fundamentally an exoskeleton is outside wearing, we regularly use in industry which works pair with wearers. Exoskeletons are weared by the utilization and behaves like amplifiers which contention portability of human by decreasing the metabolic expense of running and strolling without a gadget. Exoskeletons offer help and diminish weakness. They can likewise empower individuals in wheel seat to stand and walk once more. An Exoskeleton contains outline which is around a clients body or parts of the clients body. The edge is now and then produced using a hard material like metal and at some point from delicate material like extraordinary sort of texture. Some exoskeleton contains sensors that reacts to clients development by checking them. As like there are additionally different modes to control them. Exoskeleton might be system or mechanized some can run on power or others needn't bother with power. The target of this task making an assistive appendage for helping individual in some of action by killing human mistakes. The activation of exoskeleton can be of two sort, Motor in citation and Pneumatic fake muscle (PAM). The vast majority of the robot controllers utilize engine to move their joint. The foundation of exoskeleton configuration is the anthropometry elements of the human body. Electric engines drives the greater part of the lower appendage exoskeleton recovery robots. In this task, just augmentation for the hip and knee are incited by utilizing the engines while the lower leg joint is stayed inactive. The component of this strategy is that drives is set on straightforwardly the robot body that will expand its intricacy and mass. Thus, the utilization of link driver engines will lessen the mass of exoskeleton, in light of the fact that the engine and driver are put on the stage rather than straightforwardly on exoskeleton.

In planning an exoskeleton, a material that is light and solid is needed to shape the casing of the exoskeleton. This is on the grounds that lighter casing implies lesser force is needed to incite the body part. Nonetheless, the edge of the exoskeleton ought to be adequately hard to withstand the force created by the actuator and furthermore the body weight of the wearer. Studies done by (Merodio,Cestari, Arevalo and Garcia, 2012), (Onen, 2014), (Walsh, 2006), (Sankai, 2003), aluminum composites are picked as their fundamental material for the edge of the exoskeleton. The fundamental reason for picking aluminum composite is a result of their light weight and high strength. There are various sorts of aluminum compounds like, In (Kazerooni, 2006), blend of Duralumin or aluminum 2024 and tempered steel is utilized to develop the design of the exoskeleton. The duralumin is utilized to form the edge and the hardened steel is utilized to shape the joints. Then again, blend of aluminum composite 7075 and polyamide 6 are utilized to shape the design of the exoskeleton In (Onen, 2014) .The aluminum composite 7075 are utilized in high burden structure though the polyamide 6 are applied in low burden construction to make the exoskeleton as light as could be expected . In (Walsh, 2006), blend of carbon fiber and prosthetic aluminum tubing which utilizes aluminum 7068 is utilized to develop the exoskeleton.

	Duralumin(Al2024)	Aluminium(7075)	Aluminium(Al7068)
Yield strength	393	503	683
Density	2.77	2.80	2.85
Machinability	High	Medium	Medium

**Table No. 1.4** Material comparison

As seen from above table Aluminum 7068 has critical better return strength than other aluminum amalgams. The yield strength of the material is vital as the edge of exoskeleton should be sufficiently able to activate appendages without breaking. In spite of the fact that aluminum 7068 has the most noteworthy thickness, the thing that matters isn't pretty much as huge as the yield strength. Aside from that, aluminum 7068 and 7075 has lower machinability from aluminum 2024 which is normal from a harder amalgam. Aluminum 7068 would be the correct material to be utilized to shape the edge of exoskeleton because of its solidarity in spite of the way that it has the most elevated thickness and lower machinability among the others. Be that as it may, because of its low accessibility, the aluminum 7075 with higher accessibility, lower yield strength just as thickness is picked to be the material to frame the exoskeleton in this undertaking.

#### 4. Objective:

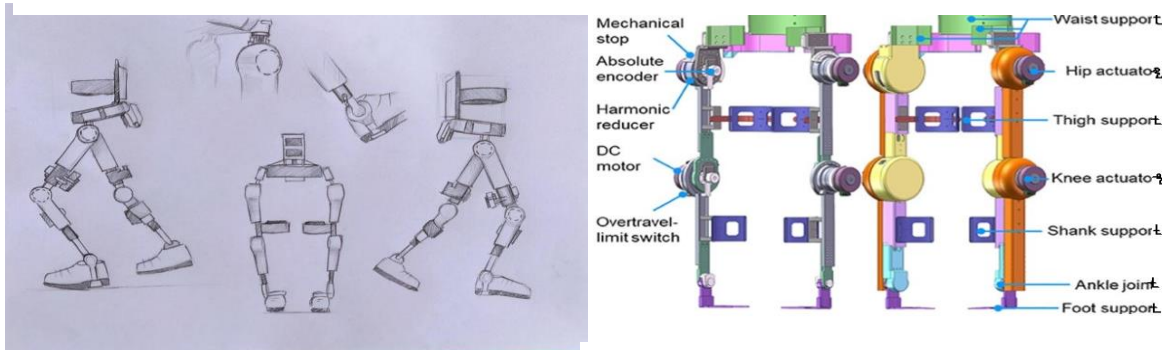
- To design and model a lower body exoskeleton for walking assistance.
- To analyse the skeleton and find out stresses, strains, deformation on it.

## 5.Design Of Lower Body Exoskeleton

### 5.1 Problem Definition:

We have to design and manufacture an active lower body exoskeleton which can be actuated by motors . The exoskeleton must support the user while walking to avoid musculoskeletal disorder.

### 5.2 Conceptual Design :

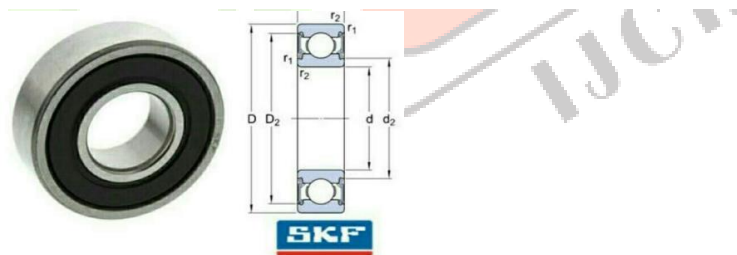


**Fig 5.21.** Free hand conceptual sketch of lower body exoskeleton.

They were first drawing of our product where we have just sketch an drawing of lower body exoskeleton so to look at what our lower body exoskeleton skeleton will look like after manufacturing. While sketching these we have only consider the looks and the ergonomic of the lower body exoskeleton and not other parameters like load, stress, deformation etc.

### 5.3 Main Components :

#### 1. Ball Bearing :



**Fig 5.31** Deep groove ball bearing

W61705-2RS1 Inner Diameter 25mm Outer Diameter: 32mm Width: 4mm Reference speed: 12000 r/min Limiting speed: 0 r/min Type: Bearings, units and housings Ball bearings Deep groove ball bearing. Deep groove ball bearings are the most widely used bearing type and are particularly versatile. They have low friction and are optimized for low noise and low vibration which enables high rotational speeds. They accommodate radial and axial loads in both directions, are easy to mount, and require less maintenance than other bearing types.

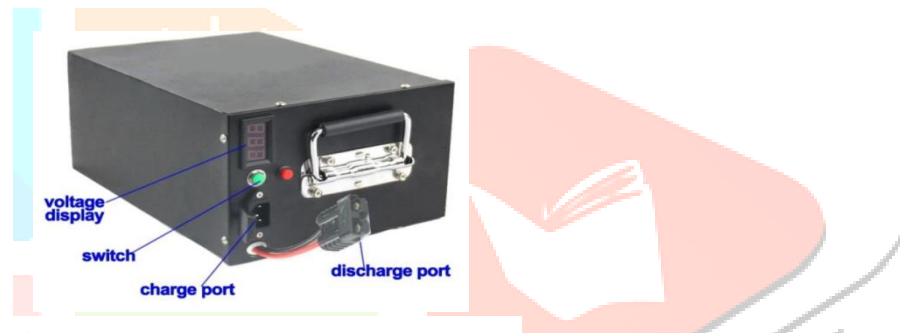
## 1. Rotary encoder :



**Fig 5.32** Hall effect two channel magnetic encoder

A rotary encoder, also called a shaft encoder, is an electro-mechanical device that converts the angular position or motion of a shaft or axle to analog or digital output signals. The output of an absolute encoder indicates the current shaft position, making it an angle transducer. The output of an incremental encoder provides information about the motion of the shaft, which typically is processed elsewhere into information such as position, speed and distance. Rotary encoders are used in a wide range of applications that require monitoring or control, or both, of mechanical systems, including industrial controls, robotics, photographic lenses, computer input devices such as optomechanical mice and trackballs, controlled stress rheometers, and rotating radar platforms.

## 1) Lithium-ion battery :



**Fig 5.33** Lithium-ion (Li-ion) battery

A 36V 70A battery lithium-ion (Li-ion) battery is an advanced battery technology that uses lithium ions as a key component of its electrochemistry. During a discharge cycle, lithium atoms in the anode are ionized and separated from their electrons. The lithium ions move from the anode and pass through the electrolyte until they reach the cathode, where they recombine with their electrons and electrically neutralize. The lithium ions are small enough to be able to move through a micro-permeable separator between the anode and cathode. In part because of lithium's small size (third only to hydrogen and helium), Li-ion batteries are capable of having a very high voltage and charge storage per unit mass and unit volume.

## 2) Maxon flat motor :



**Fig 5.34** Maxon flat motor

MOTOR / SPECIFICATIONS	EC90	EC60
Voltage	24V	24V
Speed	3190rpm	4250rpm
No load current	538 mA	419 mA
Torque	444Nm	227 Nm
Max Efficiency	83%	86%
Terminal resistance	0.343Ω	0.307 Ω
Torque constant	70.5 Nm/A	53.4 Nm/A
Speed constant	135 rpm/v	179 rpm/v
Max winding temp	125 C	125 C
Weight	600 g	470 g

**Table No. 5.3** Maxon flat motor specifications

Maxon level engines are particularly appropriate for establishment in bound spaces. The brush-less engines are planned as interior and outer rotors and can arrive at rates of up to 20,000 rpm. The straightforward plan made it conceivable to a great extent computerize the assembling - this is reflected by the efficient cost. Look over EC level engines with lobby sensors, sensorless engines, or EC engines with incorporated hardware. These engines can likewise be joined with gearheads and encoders.

#### 5.4 Design Calculation :

To calculate the strength of thigh link and shank link first we need to find the total load acting on them. There are two methods for this. First is multiplying the total weight of by four and second is calculating the mass of each upper body part individual and the multiply it by acceleration due to gravity. Here we will use second method as it is more accurate than the first method. The mass of each body part according to the percentage is given in chart [No.3.4 ] and it is used to calculate the separate weight of each upper body part.

BODY PART	% OF WEIGHT
Trunk	48.3
Thigh	10.5
Head and Neck	7.1
Lower leg /Shank	4.5
Fore arm	1.9
Foot	1.2
Hand	0.6

**Table No. 5.41** Mass of each body part according to the percentage

#### Total load on thigh link :

= Mass of heads and neck + Mass of trunk + Mass of forearm + Mass of hand

= (7.1%)80 + (48.3%)80 + 2[(1.9%)80] + 2[(0.6%)80]

= 48.32 Kg

Load = Mg = 48.32 \* 9.81 = 474 N

Load on each Thigh = 474 / 2 = 237 N

Material used - Al 7068 Yield strength - 590 Mpa

#### Thigh :

Data:- a=80mm=0.08m, b=20mm=0.02m, l=473mm=0.473m, FOS=2,

E=73Gpa=73\*10<sup>9</sup> N/m<sup>2</sup>,  $\sigma_y$  = 590 Mpa,  $\sigma_t$  = 641 Mpa

#### 1) Compression:

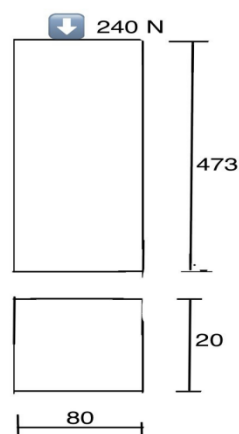
$$\sigma_{all} = 641 / 2 = 320 \text{ KN/m}^2$$

$$\sigma_{act} = 240 / 0.08 * 0.02 = 150 \text{ KN/m}^2$$

$$\sigma_{actual} < \sigma_{allowable}$$

#### 2) Buckling:

$$P_{crit} = \frac{\pi^2 EI}{L^2}$$



**Fig 5.41** Thigh Calculation diag.

$$I_y = 1/12 (ba^3) = 1/12 * (20 * 80^3) = 0.853 * 10^{-6} \text{ m}^4$$

$$1/12 (ab^3) = 1/12 * (80 * 20^3) = 0.053 * 10^{-6} \text{ m}^4$$

$$P_{crity} = \Pi^2 EI_y / L^2 = (\Pi^2 * 73 * 10^9 * 0.853 * 10^{-6}) / 0.473^2 = 1.87 \text{ MN}$$

$$P_{critxz} = \Pi^2 EI_x / L^2 = (\Pi^2 * 73 * 10^9 * 0.053 * 10^{-6}) / 0.473^2 = 170.6 \text{ KN}$$

### 3) Change in length

$$\Delta l = Fx l / AE = 240 * 0.473 / (1.6 * 10^{-3} * 73 * 10^9) = 9.7 * 10^{-7} \text{ m}$$

### Shank :

Data:-

$$a=60=0.06\text{m}, b=20=0.02\text{m}, l=452=0.452\text{m}, E=73\text{Gpa}=73*10^9\text{N/m}^2, \text{FOS}=1.5$$

$$\sigma_y=590 \text{ Mpa}, \sigma_t=641 \text{ Mpa}$$

#### 1) Compression

$$\sigma_{allow} = 641 / 1.5 = 427 \text{ KN/m}^2$$

$$\sigma_{act} = P/A = 367 / (0.06 * 0.02) = 305.8 \text{ KN/m}^2$$

$$\sigma_{allowable} > \sigma_{actual}$$

Design is safe

#### 2) Buckling

$$P_{crit} = \Pi^2 EI / L^2$$

$$I_y = 1/12 (ba^3) = 1/12 * (20 * 60^3) = 0.36 * 10^{-6} \text{ m}^4$$

$$I_z = 1/12 (ab^3) = 1/12 * (60 * 20^3) = 0.04 * 10^{-6} \text{ m}^4$$

$$P_{crity} = \Pi^2 EI_y / L^2 = (\Pi^2 * 73 * 10^9 * 0.36 * 10^{-6}) / 0.45^2 = 1.2 \text{ MN}$$

$$P_{critxz} = \Pi^2 EI_x / L^2 = (\Pi^2 * 73 * 10^9 * 0.04 * 10^{-6}) / 0.45^2 = 142.3 \text{ KN}$$

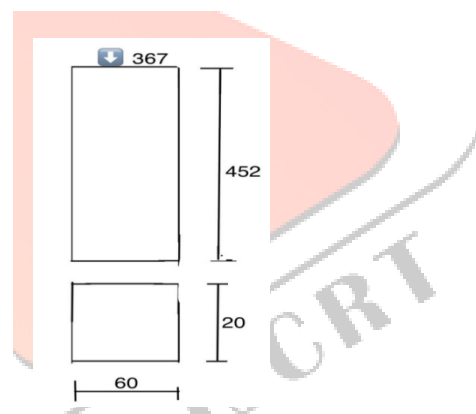


Fig 5.42 Shank calculation diag.

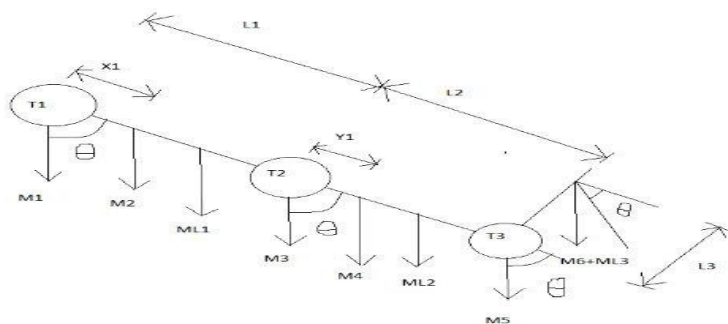


## 3) Change in length

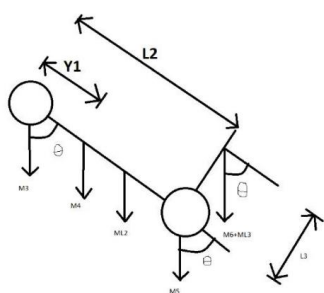
$$\Delta l = Fx_l/AE = 367 \cdot 0.45 / 1.2 \cdot 10^{-3} \cdot 73 \cdot 10^9 = 1.8 \cdot 10^{-6} \text{ m.}$$

**TORQUE REQUIRED:**

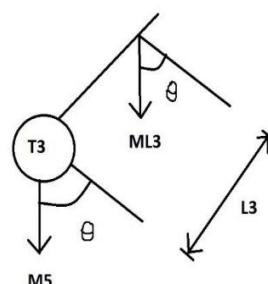
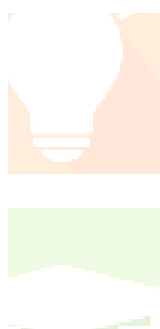
To calculate the torque required for each joint, the mass of the actuators are and the links mass are estimated. The user is targeted to be weighing 80 kg and 184 cm tall.



**Fig 5.43** Force acting on hip joint



**Fig 5.44** Force acting on knee joint



**Fig 5.45** Force acting on ankle joint

M1 = mass of actuator at hip = 0.6 kg.

M2 = mass of thigh = 9.19 kg.

M3 = mass of actuator at knee = 0.47 kg.

M4 = mass of shank = 3.55 kg.

M5 = mass of ankle joint = 0.15 kg.

M6 = mass of foot = 1.486 kg.

ML1 = mass of thigh link = 0.5 kg.

ML2 = mass of shank link = 0.38 kg.

ML3 = mass of foot link = 0.15 kg.

L1 = length of thigh = 47.33 cm = 0.473m.

$L_2 = \text{length of shank} = 45.21 \text{ cm} = 0.4521\text{m}$

$L_3 = \text{length of foot} = 6.32 \text{ cm} = 0.0632\text{m}$

$T_1 = \text{torque required at hip joint}$

$T_2 = \text{torque required at knee joint}$

$T_3 = \text{torque required at ankle joint}$

1) ankle Joint:

$$\begin{aligned} T_3 &= \cos\theta [(M_6 + ML_3) g (L_3/2)] \\ &= \cos 87 [(1.48 + 0.15) * 9.81 * (6.32/2)] \\ &= 2.10 \text{ Nm.} \end{aligned}$$

2) Knee Joint:

$$\begin{aligned} T_2 &= \sin\theta[M_4gY_1] + \sin\theta[ML_2gL_2/2] + \sin\theta[M_5gL_2] + \sin\theta[M_6gL_2] + \\ &\quad \cos\theta[(M_6+ML_3)g(L_3/2)] \\ &= \sin 3 [3.55 * 9.81 * 19.57] + \sin 3 [0.38 * 9.81 * 45.21/2] + \sin 3 [0.15 * 9.81 * 45.21] + \\ &\quad \sin 3 [1.486 * 9.81 * 45.21] \\ &= 35.66 + 4.410 + 3.481 + 34.49 + 2.10 \\ &= 78.971 \text{ Nm.} \end{aligned}$$

3) Hip Joint:

$$\begin{aligned} T_1 &= \sin\theta[(M_2gX_1)M_3gL_1] + \sin\theta[ML_1gL_1/2] + \sin\theta[M_4g(L_1+Y_1)] + \sin\theta[ML_2g \\ &\quad (L_1+L_2/2)] + \sin\theta[M_5g(L_1+L_2)] + \sin\theta[(M_6+ML_3)g(L_1+L_2)] + \\ &\quad \cos\theta[(M_6+ML_3)g(L_3/2)] \\ &= \sin 3 [(9.19 * 9.81 * 20.49) + (0.47 * 9.81 * 47.35)] + \sin 3 [0.5 * 9.81 * 47.35/2] + \\ &\quad \sin 3 [3.55 * 9.81 * (47.33 + 19.3)] + \sin 3 [0.38 * 9.81 * (47.33 + 45 * 21/2)] + \\ &\quad \sin 3 [(0.15 * 9.81 * (47.33 + 45.21)) + \sin 3 [(1.486 + 0.15) * 9.81 * (47.33 + 45.21)] + \\ &\quad \cos 87 [1.486 + 0.15) * 9.81 * (6.32/2)] \\ &= 108.103 + 6.07 + 121.82 + 13.64 + 7.126 + 52.53 + 2.659 \\ &= 311.94 \text{ Nm.} \end{aligned}$$

From the calculation, the torque required at hip joint is 311Nm; the torque required at knee joint is 78.97 Nm whereas the torque required at the ankle is 2.10 Nm. Therefore, the motor and drive system should produce more torque than the calculated torque values to lift both the user's limb and the exoskeleton.

### Design of Shaft Passing Through Hole:

$$\therefore \tau_{all} = 365 \text{ Mpa} = 365 \times 10^6 \text{ N/m}, \text{ FOS} = 4, \text{ diameter} = 25.$$

$$\therefore \tau = \frac{\pi}{2} D^4 = \frac{\pi}{2} \times 25^4 = 0.613 \times 10^{-6} \text{ m}^4$$

$$\therefore T = \tau \frac{J}{D} = \frac{(365 \times 10^6 \times 0.613 \times 10^{-6})}{0.025} = 8.949 \text{ KNm}$$

$$\text{Torque allowable} = \frac{8.949}{4} = 2.2372 \text{ Nm} = 2.23 \text{ KNm}.$$

force we applied is 474N and 733N So design is safe.

### Dynamic Load :

$$L = (C/F)^3 \times 100000 \text{ m}$$

$$C/F = \sqrt[3]{(1/100000)}$$

$$C = F \sqrt[3]{(1/100000)}$$

$$L = 28000 \text{ Km}, F = 474 \text{ N}$$

$$C = 474(28000/100000)^{1/3}$$

$$C = 310.09 \text{ N} = 0.310 \text{ KN}$$

$$\text{Bearing } D_y = 0.618 \text{ KN}, 0.465 \text{ KN}, \text{ ID} = 25, \text{ OD} = 32, \text{ Width} = 4$$

limiting speed = 12000rpm, Bearing

$$= \text{W6705-2RS1}$$

$$= \text{SKF}$$

Designation	Principal Dimensions			Basic ratings		Speed rating	
				Dynami	Static	Reference Speed	Limiting Speed
	D[mm]	D[mm]	B[mm]	C[KN]	C [KN]	[r/min]	[r/min]
W61705	25	32	4	0.618	0.465	43000	26000
W61705R	25	32	4	0.618	0.465	43000	26000
W61705-2RS1	25	32	4	0.618	0.465		12000
61805	25	37	7	4.36	2.6	38000	24000
61805 - 2RS1	25	37	7	4.36	2.6		11000
61805- 2RZ	25	37	7	4.36	2.6	38000	19000
W61805 R	25	37	7	3.38	2.5	38000	24000
W61805 R-2Z	25	37	7	3.38	2.5	38000	

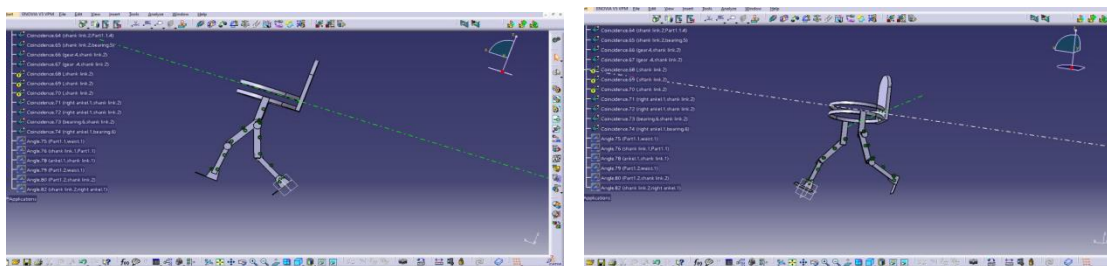
**Table No. 5.42** Standard skf bearing size and type table

W61705R bearing which can support 0.618 KN of dynamic load, 0.465 KN of static load. Has inner diameter 25 mm and outer diameter 32 mm and has limiting speed of 26000 rpm

## 6. Analysis by Using Ansys

### 6.1 Introduction of Catia And Ansys :

Computer aided three-dimensional interactive application catia is a software with multi-platform suitable for computer aided design computer aided manufacturing CAM and computer aided engineering CAE developed by the French company dassault system its support and helps in product development start from conceptualization design for manufacturing it is a solid modelling tool that unites the 3D parametric features with 2D tool and also addresses every design to manufacturing process along with creative solid model and assemblies are also provide generating orthographic, section, auxiliary, isometric for detailed 2D drawing view it is also possible to generate model dimensions and create reference dimensions in drawing with the design and modelling modelling of our project has been carried out on catia v5 R16

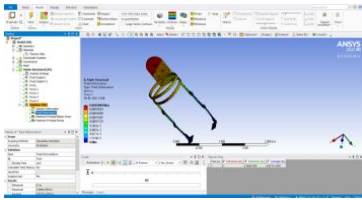


**Fig No 6.1** Catia product assembly of initial swing

Ansys creates and showcases designing reproduction programming for use across the item life cycle. Ansys Mechanical limited component investigation programming is utilized to reproduce PC models of constructions, hardware, or machine parts for breaking down strength, sturdiness, flexibility, temperature dispersion, electromagnetism, liquid stream, and different properties. Ansys is utilized to decide how an item will work with various details, without building test items or directing accident tests. For instance, Ansys programming may reenact how an extension will hold up following quite a while of traffic, how to best handle salmon in a cannery to diminish waste, or how to plan a slide that utilizes less material without forfeiting wellbeing. Most Ansys reproductions are performed utilizing the Ansys Workbench framework, which is one of the organization's primary items. A client may begin by characterizing the elements of an item, and afterward adding weight, pressing factor, temperature and other actual properties. At long last, the Ansys programming mimics and investigations development, weariness, breaks, liquid stream, temperature dispersion, electromagnetic proficiency and different impacts over the long haul.

## 6.2 Static structural analysis by using Ansys :

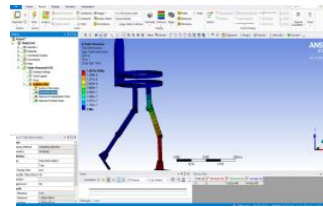
When human lower limb is normally walking, centre of gravity of human body is swinging in the frontal plane. So the force applied should coincide with swing position of the centre of gravity. By dynamic analysis of department, In a GAIT cycle the total load applied on the legs is four times its weight or total mass multiplied by exploration of gravity. While designing the exoskeleton, we assume the load on the legs or lower body will be mass of person multiplied by the acceleration due to gravity that is 747 N. when the subject stands still. Both foot of the exoskeleton were touching the ground and load of 374 N was applied on each thigh. The left foot and right foot have been applied fixed constrain. In initial contact phase, the left foot was hanging in the air while right foot was firmly gripped on ground. Load of 400 N was applied on right thigh as it was formally placed on ground. Fix constrain was assigned to the right foot and back of waist. In terminal stance phase the food left leg is placed firmly on ground and the toe of right foot is touching the ground. Here load of 400 N is applied on left thigh and 200 N is applied on the right thigh and fixed constrain is given to the right foot and two of the left foot. In initial swing phase the two of left foot was touching the ground and heel of right foot will strike on the ground. Here is a load of 300 N is applied on the left thigh and load of 200N is applied on the right thigh. Fixed constrain are given to the toe of the Left foot. In terminal swing phase he'll off left foot has Striking on ground While the top of right foot is touching the ground. Load of 200 N is applied to the left thigh link and 300 N is applied on the right the link and fix Constrain are given to the hilt of left foot and toe of right foot.



**Fig 6.211** Standing position



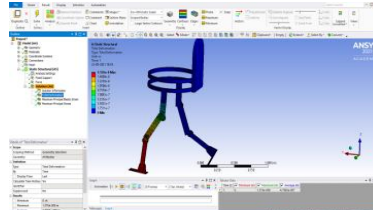
**Fig 6.212** Initial contact



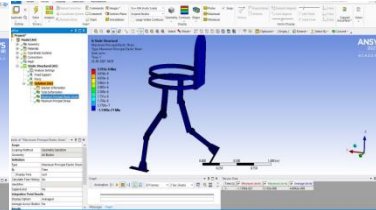
**Fig 6.213** Terminal stance



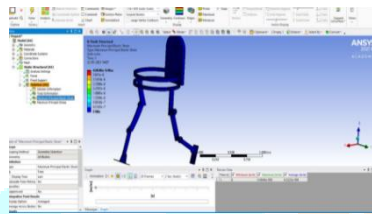
**Fig 6.231** Standing



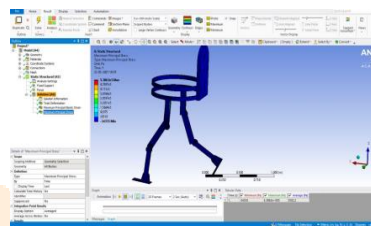
**Fig 6.232** Initial contact



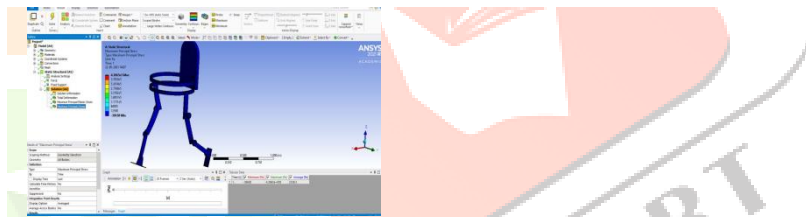
**Fig 6.233** Terminal stance



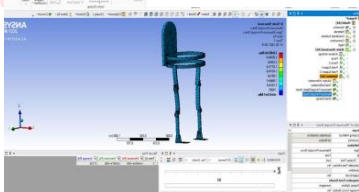
**Fig 6.214** Initial swing



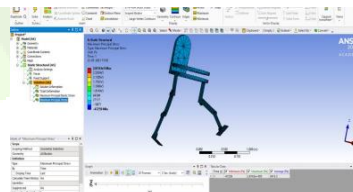
**Fig 6.215** Terminal swing



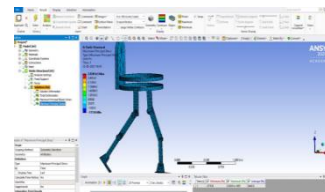
**Fig 6.21** Constraints load applied figure of position of exoskeleton.



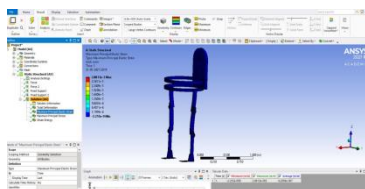
**Fig 6.221** Standing position



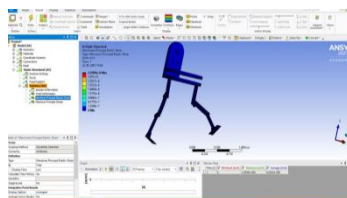
**Fig 6.222** Initial contact



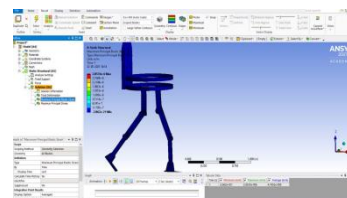
**Fig 6.213** Terminal stance



**Fig 6.223** Terminal stance



**Fig 6.234** Initial swing



**Fig 6.235** Terminal swing

After completion of applied load constraints and analysis stress diagram of lower body exoskeleton is shown in figure.

Elastic Strain diagram of static analysis of lower body exoskeleton are shown in figure.

The figure shows that maximum stress value for lower body exoskeleton is 538 N/M<sup>2</sup> which is an left thigh and knee joint while terminal stance and the maximum deformation is 0.000004 mm which is in waist and thigh link the stress distribution of lower body exoskeleton is more homogeneous and mainly concentrated between 287 to 540 N/M<sup>2</sup> the knee and hip joint were major. In moment position changing the force at this joint were bigger but the maximum stress and maximum defamation were in the the range of allowable values. Thus stiffness and strength of exoskeleton met design requirement.

## 7. Future scope:

Exoskeletons are having huge applications in field like medical services industry for supporting paraplegic patients, to help genuinely impair people. In safeguard industry for enhancement of their force, in development and assembling industry to diminish labourer muscle action that will decrease their exhaustion. In the event that we concentrate just clinical necessities, It is having huge need in India. Mostly for different wounds and cardiovascular infections, spinal string wounds, injury mishaps, nerve wounds. Albeit these are some prosthetic producers yet not many organizations fabricate exoskeleton for clinical purposes in India and as in agricultural nation it is difficult to import exoskeleton as the costing goes upto 60 lakh. In 2018, the multitude of U.S was accounted for to have contributed millions for, exoskeleton innovation utilizing sensors, man-made brainpower and different advances to create progressed gear for officers that could make them more grounded sturdier. Different tests showed that in military applications, especially exoskeleton decreases actual burden that officers would somehow or another need to convey as a piece of their stuff. Along these lines, in future, military tasks could observer "super - fighters" that will be stronger and best prepared.

Electric engines drives the vast majority of the lower appendage exoskeleton recovery robots. In this undertaking, just expansion for the hip and knee are activated by utilizing the engines though the lower leg joint is stayed latent. The element of this technique is that drives is set on straightforwardly the robot body that will link driven engines will decrease the mass of exoskeleton , in light of the fact that the engine and driver are put on the stage rather than straightforwardly on exoskeleton. Studies have recommended that, in future, humanoid automated innovations and exoskeletons may introduce opportunities for people to work even in unstructured conditions, like the remote ocean and space for development, mining, and so forth Taking into account that exoskeletons impersonate the common walk example of the human legs, they help in step recovery. They guarantee more alternatives of versatility for the in an unexpected way abled, as far as helping hindered engine control and for those tormented with wounds, for example, spinal rope wounds that totally limit development.

## 8. Conclusion:

Idea plan and examination of lower body controlled exoskeleton component for modern application has been introduced in this work. An upgraded configuration has been proposed for arrangement of agreeable help to the client it is guaranteed that task configuration follows the stride example of an ordinary sound individual by utilizing typical get information as an info information for the examination. As indicated by the ansys workbench the static trademark examination has been completed in the human body typical entryway act. The examination results shows that the plan of the exoskeleton strength solidness could fulfil the necessities of 80 kg human utilizing the pressure worth and arrangement esteem bigger space of the exoskeleton have been accomplished. it gave hypothetical information to security support of the lower body exoskeleton.

## 8. References :

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