



INVESTIGATION OF HEAT TRANSFER AND PRESSURE DROP CHARACTERISTIC OF DIFFERENT FINS GEOMETRY

Asst. Prof. Ezaz Ahmad Ansari

All Saints College of Technology Bhopal .MP

HIGHLIGHTS

- Heat Transfer (Q) And Pressure Variation
- Both Single Phase And Two Phase Flow
- Performance of Heat Exchanger With Rectangular Triangular And Circular

ABSTRACT

Computation studies carried out by using various fin geometry (rectangular, triangular, circular shapes). with constant on heat transfer and pressure Variation. Widely used to enhance heat exchanger's performance. The experimental and numerical researches of fins geometry rectangular, triangular and circular and its application were review in the present paper. The characteristics of heat transfer and frictional pressure variation of fins with different geometries and working fluid were analyze together with two phase flow (water, air) and single phase flow (refrigerant). The propose experiential association from literatures were recapitulate for both single phase flow and two phase flow. Its submission in packed together heat exchangers was also review widely. In this study, the effects of geometrical parameters and fin on air flow and heat transfer different fins geometric characteristics are numerically investigated.

Dense heat exchangers are of enormous topic of concentration at the same time as we are commerce through the improvement of heat transfer time. In this study, a rectangular, triangular fin packed together heat exchanger is in use into contemplation. The reason of this study is to expand a arithmetical representation to revise the heat transfer individuality as well as the pressure variation individuality. In this investigational revise associated to heat transfer, the research of Zinc-water (Zn-H₂O) nanofluid involves the single phase tread technique, whereas the research of Zinc oxide-water (ZnO-H₂O) uses the single phase stride technique.

Keyword:-Heat exchange, Plate fin Exchanger, Fins (rectangular, triangular, circular), Pressure Variation.

INTRODUCTION

Heat transfer and pressure variation by using various fin geometric have been applied to a wide variety of the thermal engineering fields using systems such as air conditioning, water heating, process cooling, etc. Fins are employed to enhance heat transfer on the air side of air-liquid heat exchangers. These fins act as extended surfaces and provide the heat transfer surface area for the air side. It is known that most of the thermal resistance is on the fin side in such devices.

Previous experimental studies have been carried out on single-phase flow and two of different working media to investigate the influence of different geometrical (square triangle circular and) on the heat transfer characteristics .

Air-cooled heat exchangers are extensively used in refrigeration and air condition system, vehicle manufacturing and petrochemical manufacturing. They can complete outstanding trade and industry profit in the consumption of thermal energy, recycle of throw away heat and saving untreated equipment. There is different type and structure of fins assembles in the air-side for the improvement of heat transfer is a variety, for example, fins (rectangular .triangular, circular). Perforate fins and so on, depend on the difficulty and purpose surroundings. Different geometrical fins (rectangular .triangular, circular) are time and again second-hand in the vehicle air cooler, intercoolers and new compound manufacturing heat exchangers. Vehicle air cooler is second-hand to cool downward lubricate water which can make certain in safe hands procedure and existence of the engine. Low-emission very small engines are adopt in order to decrease vehicle emission, so the water cooler should not only have far above the ground good organization in heat remove and small pump authority, but also be considered in packed together structure. The resourceful and packed together heat exchanger second-hand in engine system for energy saving is of vast implication for the movable manufacturing. The different geometrical fins are frequently second-hand in packed together heat exchangers to decrease the breathing space, mass and hold up structures. They can be complete in a diversity of equipment such as aluminum; stainless steels according to the working Air-cooled heat exchangers are widely used in refrigeration and air condition system, auto manufacturing and petrochemical production. They can complete extraordinary profitable reimbursement in the consumption of thermal energy, recycle of throw away heat and economy untreated equipment. There is different type and structure of fins assemble in the air-side for the improvement of heat transfer. Low-emission

Diminutive engines are adopt in order to decrease vehicle emission, so the air cooler should not only have far above the ground competence in heat transfer and little force authority, but also be premeditated in packed together structure. The competent and packed together heat exchanger use in engine arrangement for power economy is of enormous consequence for the transportable manufacturing. The different geometrical fins are frequently use in condensed heat exchangers to shrink the breathing space, weight and maintain structure. They can be complete in a different of equipment such as aluminum, stainless steels according to the functioning immediately laminar line. It can be obtain by means of numerous weakening equivalent to the incline change of the j and f curves

Muzychka and Yovanovich et al [1] To developed investigative model designed for predict the thermal-hydraulic characteristics for high pressure flow, combine the creep or low down flow asymptotic performance through laminar and turbulent boundary layer come around model design.

M.R. Shaeri and M. Yaghoubi et al [2] Numerically investigate heat remove and the fluid flow from a group of liquid and perforate fins that are permanent on a flat plate by means of incompressible air as working fluid. Their outcome obtainable that, longitudinal hole by resources of fins, have perceptible heat transfer development as well as to the outsized decrease in weight from beginning to end association with fins.

H.A Mohammed et al [3] study the effect of use diverse type of fluid flow characteristics and heat transfer in triangular ,rectangular and circular formed of the heat transfer go under the surface and pressure variation . To optional just the thing in general heat transfer development and low-pressure drop correspondingly compare by means of pure water.

Muzychka et al [4] To obtainable a representation for thermal – hydraulic characteristics for different geometric fins for large Prandtl number liquids. This revision mostly focus on analyzing the heat transfer and pressure variation characteristics of different geometric fins .The basic of different geometric fins is shown in figure.

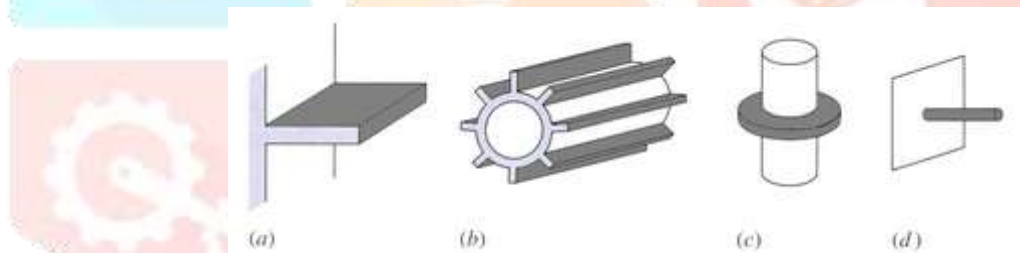


Fig:-1 Different Types of Fins

Improvement of option operational fluid through improved thermal property is extremely a great transaction wanted to reinstate conservative fluid. Colloidal explanation of a quantity of pedestal solution with concrete nanoparticles detached in it, which is called as nanofluid, is promising as substitute heat transfer fluid. Zinc, creature ecological substance, is select as detached segment in water to enlarge zinc–water ($Zn-H_2O$) nanofluid. $Zn-H_2O$ nanofluid is synthesize by solitary stride technique and characterize. Thermo corporeal property are predictable by existing hypothetical model. Predictable property prove with the intention of nanofluid is have improved thermo corporeal property compare to the pedestal liquid outstanding to which nanofluid can turn out to be probable operational liquid for heat exchange strategy. Synthesize nanofluid is distributed from beginning to end heat transfer round to review its presentation in confused flow administration in addition to at invariable wall heat situation. Heat transfer coefficient and pressure variation be predictable beginning investigational consequences in addition to both are well thought-out

as presentation assessment criterion for heat transfer presentation estimation. 82 % enlarge in Nusselt number with 10 % augment in pressure variation is experiential for the nanofluid compare to irrigate.

Heris et al. [5] To mathematical examine the laminar flow-forced convective heat transfer of Al_2O_3 /water nanofluid in a triangular duct beneath steady divider heat situation. They report that the mathematical solution demonstrate that the Nusselt number increase by increasing declining the dimension of the nano particle at a permanent absorption and growing the nano particle

attentiveness by fitting the dimension of the nano particle.

It is clear beginning the writing that, diminutive employment has been complete on the cooler high temperature with a canal by use ZnO/water nanofluid to disperse temperature. In this paper, heat transfer psychoanalysis on canal heat with ZnO/ water nanofluids is accepted out mathematically with the objective of use ZnO/water nanofluid as cooling on heat transfer coefficient, Nusselt number, dependability, and influence expenditure of semiconductor.

In this paper , many investigational and imitation researches of single phase flow have been conduct to get hold of new forms of correlation, which can precisely expect the thermal and hydraulic presentation. In particular it was bring into being that the dangerous Reynolds was about 800 which was an suitable number to differentiate the laminar flow and turbulent flow in the different geometrical fins. The investigational researches on the thermal-hydraulic performance of two-phase flow are also integrated. And the new correlation of j and f factor together with the resultant hydraulic limitation and the submission Reynolds region are summarize. The most important objective of in attendance examination is to recapitulate the current advance on the thermal-hydraulic presentation study of different geometric fins and its application in packed together heat transfer. The examination, cover the experiment, correlation and mathematical simulation, is arranged as the following:

- (1) Heat transfer and pressure variation performance of single phase flow and two phase flow.
- (2) Performance of heat exchanger with rectangular, triangular and circular fins.

Geometrical and Material Parameters

Geometrical Parameter: In this reading three specimen have been use designed for investigation. The nomenclatures and size of the specimen given table

Table: 1 Geometrical Parameter of fins

S.NO.	Name of the specimen	Geometrical Parameter
1	Rectangular fins	Length =12.5mm Width =7mm Thickness =1.5
2	Triangular fins	Width =0.746mm Height =0.6mm
3	Circular fins	Diameter =0.6mm Height =0.6mm

Table: 2 Material Parameter

Material	(kg/m ³)	(C _p) (j/kg-k)	(K) (W/m-k)	(μ) (kg/m-s)
Pure Water	998.2	4180	0.62	0.001787
Zn	7140	389	196	
Zn-water	6620	4187	0.755	0.0222

Where C_p K and μ are density specific heat ,thermal conductivity and dynamic viscosity

Automotive Lubricant Viscosity Grades: Engine Oils – SAE J 300

High-Temperature Viscosities

- Kinematic viscosity at 40 °C and 100 °C - low-shear viscosity - determined according to ASTM D445, where the alternative method according to ASTM D7042 delivers comparable results.
- High-shear viscosity (10/s) at high temperature of 150 °C - HSHT viscosity - determined according to ASTM D4683, CEC L-36-A-90 (ASTM D 4741) or ASTM DS48

Table 3 Liquid viscosity at different temperature

SAE Viscosity Grade[°C]	Min. Viscosity [mm ² s] at 100 °C	Max. Viscosity[mm ² /s] at 100 °C	High Shear Rate Viscosity[m Pa.s] at 150°C
40	12.5	16.3	3.7
50	16.3	21.9	3.7
60	21.9	26.1	3.7
40	12.5	16.3	2.9

Structures of different geometrical fins

The structures of Different fins geometric usually can be catalogued as Type Z and Type H as given away in Fig. 1(a) and (b), correspondingly. mutually they can be describe by the fin altitude (h), the fin width (t), the fin length (l) and the fin breathing space (s). The size less arithmetical parameter $\alpha = s/h$, $\delta = t/l$, and $\gamma = t/s$ be conventional to explain the different fins geometry by Joshi and Webb [3]. The surface shape of different fins geometry depends on the fin angle θ . When $\theta = 90^\circ$, then the shape is rectangle as given away in Fig. 1(c); when $\theta < 90^\circ$, then the shape is

trapezoid as shown in Fig. 1(d). Although the surface shape is different according to fin angle, it is merely used to distinguish offset strip fins and there is no unlock literature to show the effect of fin figure on the thermal-hydraulic performance of different fins geometric . In adding together, there are a few new parameter future to explain the thermal-hydraulic presentation, for example, entropy production allocation feature and building block allowance, which will be illustrate in the subsequent segment.

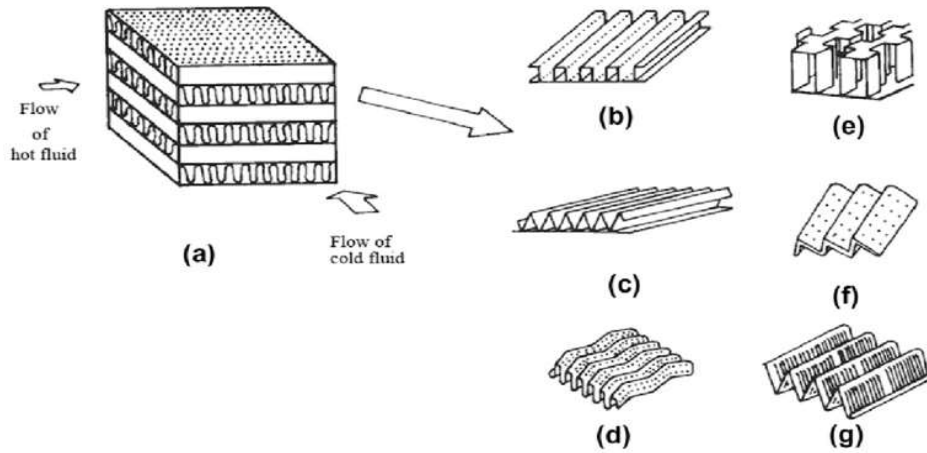


Fig 2: Different section of a fins

3. Heat transfer and pressure variation characteristics of different geometric fins

Different geometric fins (Rectangular, Triangular and Circular) are largely use for air side heat transfer improvement which could be assemble for interior and outside . In engine cooling system, Different geometric fins could be second-hand as air side heat transfer among water/compressed lubricant fluid over outer side or surrounded by tube as well as in lubricant cool arrangement smooth functioning lubricant fluid is oil.

3.1. Double Phase (water, lubricant oils SAE-300)

Mostly Investigation area was medium size. Sometimes, the sucked air conditions could be justified by cooling/ Most of investigational research was approved absent in the storm passageway as shown in Fig. 2. The wind tunnel apparatus consisted of a centrifugal fan, a water/lubricant oil circulation system and a information acquirement scheme. The experimentation section was a impenetrable heat exchanger, of which the irritabile section heating organization. For information achievement scheme, the water/lubricant oil cove and opening temperature were calculated by thermo couple and ASTM. Pressure Variation was calculated by two types of degree of difference force transducer. The force equilibrium be hypothetical to be testify previous to investigational events and information decrease technique would be use to examine all the examination consequences [4]. The most important investigational surrounding material of the imperative parameter in double phase revise be summarize as Table 4.

Table 4. Parameter Measurement for Double Phase Flow Investigation.

Authors	α	δ	γ	Re
Dong et al. [5]	0.3407–0.04172	0.163–0.214	5.4–15.2	600–8100
Manglik and Bergles [6]	0.143–1.431	0.041–0.053	0.045–0.185	130–1100
Peng et al. [7]	0.1354–0.175	0.0222–0.0667	0.1333–0.2	600–5000
Michna et al. [9]	0.1671	0.1252	0.1252	11,000–130,000
Du et al. [13]	0.0969	0.0290	0.0806	300–1750
Fernández-Seara and Diz [22]	1.4444	0.1	0.023–0.0714	200–650
Chennu and Paturu [32]	0.254–1.693	0.1–0.2	0.023–0.0714	400–550

Different types of fins geometric parameter be experienced in a extensive Reynolds number range from 600 to 8100 by Dong et al. [5]. The correlation of j and f factor be projected starting 245 data points. The term $\gamma = d/l$, the fraction of pour length d and fin length l , be additional interested in the Manglik and Bergles [6] The consequence of the fin parameter be qualitatively accomplished by Dong et al. [5] and Peng et al. [7] with three group of different geometrical fin in the range $500 < Re < 5000$.

In assessment by means of investigational consequences of different geometric fins, both heat transfer coefficient and pressure variation increase while the fin liberty or the fin elevation increased. Different fins geometric parameter episodic in intervallic render the margin line coating episodic initial and finish in flood path and the vortex flow occur on the fin wake. Dong et al. [5] Report to the consequence of the restricted fin depth be fluttering understandable which complete additional eddy and whirlpool happen. According to Peng et al. [7] consequences, oscillate velocity would expand in the fin trimmings. As a consequence, the slope of j and f curve would develop into additional plane as Reynolds number increase. The 'position of transition' where the j and f slope transform possibly will be experiential in the range 600-5400.

The regular deviation of the correlation for j and f factor were 0.17% and 1.3% compare by way of the investigation information. Reynolds number range from 11,000 to 130,000 perform by Michna et al. [9]. while $Re < 20,000$, the resistance feature behave monotonically falling with Reynolds number. though, at upper Reynolds numbers the resistance feature greater than before dramatically as the Reynolds number increased. When Re was about 40,000, the measured roughness feature was just about two times of that predict by the extrapolation of the association residential from low down Re information, except neither of these previous prediction capture the unexpected augment in roughness quality. In totaling, the information exhibit usual increase and decrease in roughness feature at high Re number province. The supposition that additional energetic or additional concentrated whirlpool coming off cause the augment in roughness feature was raise by Michna et al. [9]. though, j factor did not display the similar increase or

decrease with Reynolds number change. Kuchhadiya and Rathod [11] Investigate the thermal performance of irritable flood plate fin heat exchanger through different by captivating nitrogen gas as freezing fluid and atmosphere as boiling liquid. The proportion divergence between the heat transfer coefficients obtain beginning investigational vocation and that optional by Maiti and Sarangi [12] assessment wide-ranging from 6.23% to 6.28% intended for boiling fluid and wide-ranging from 2.48% to 6.67% intended for freezing liquid. The feature of thermal hydraulic presentation for a plate-fin heat exchanger with different be intended by Du et al. [13]. The plate fin heat exchanger work in an liquid to lubricant heat constituent. The different geometric parameters, for example the fin height, fin width, fin length, were well thought-out as optimization parameter. And the two matter of the hereditary algorithm utilize to attain the most favorable geometric parameter of different geometric parameter be the highest whole velocity of heat transfer and least amount full amount pressure variation. Through altering the optimization parameter, the consequence of the geometric parameter be illustrate. By means of the assist of understanding examination and the orthogonal devise technique, 10 sets of information be obtain based on the most advantageous arrangement size of different fins geometric. The correlation be built-in from the information. Compare, the operational fluids were dissimilar and the Prandtl number (Pr) made a important authority. Secondly, the ranges of the geometry parameter were not similar. Finally, there exist the make contact with thermal confrontation and the information mistake. The 3D model by means of permeable medium previous. initially and following optimization were build anthem reproduction consequences show optimization by means of the correlation from Wieting [1] and Manglik and Bergles [6], Du et al. [13] Recognized the divergence to the subsequent reason that the total heat transfer greater than before by about 6.23% and the full amount pressure variation decrease by about 40%. Nusselt number greater than before with growing Reynolds number and Prandtl number (Pr). This power have occur since flow by means of advanced Prandtl number had longer thermal mounting region on each fins, which contribute to the accomplishment of a advanced heat transfer velocity. The thermal pasture of different fins geometric be powerfully prejudiced by Reynolds number and Prandtl number. For dissimilar fluid the proponent of Pr strength be dissimilar [14]. Hu and Herold [15] worn cold tableware which could make obtainable standardized heat fluctuation to calculate heat transfer and pressure variation for different fins geometric heat exchangers. The functioning liquid was water and lubricant (SAE-300) oil and the Prandtl number ranged from 3 to 155. It was originate that the j characteristic for air was just about twice the j factor for liquid at the similar Reynolds number. The correlation of the j factor for atmosphere might not correctly envisage the arrangement of liquid submission. When the Prandtl number ranged from 140 to 45, the j factor exhibit a important Prandtl number consequence. The j feature greater than before through an augment in Prandtl number. For the f factor, it be supposed to be identical for a confident fin geometric and Reynolds number. But the subsistence of burrs could lead to dissimilarity for water and lubricant(sae-300) oil. In addition, a arithmetical representation be build to calculate approximately the conductive and convective heat transfer. The operational circumstance was in fluid–fluid heat transfer and the operational fluid was water and 11–32 wt% ethylene glycol aqueous solution. The investigational capability consisted of the investigation segment and two congested loops, the cool liquid circle and the heating explanation circle. The temperature of the cool liquid was prohibited by a refrigerate organization, and the heat liquid round was proscribed by a luggage booth boiler and a

centrifugal pump. The self-governing variables be functioning fluid, the accumulation flood velocity and the creek heat difference. And Reynolds numbers range from 135 to 1567 for water and from 65 to 750 for 11–32wt% ethylene glycol experiment, correspondingly. The pressure variation consequences show that it greater than before somewhat as the greater than ever of the liquid viscosity due to the pressure of the temperature and the gathering portion. And for the heat transfer, the on the whole heat transfer coefficient of water be about 20–28% larger than that of 11–32 wt% ethylene glycol solution. In addition, the amplify of freezing watercourse accumulation flood velocity and creek hotness dissimilarity can correspondingly consequence in the improvement of the on the whole heat transfer coefficient. A customized Wilson plot technique was utilize to obtain the relationship of the j feature. The investigational standards of the j factor were compare to some well-known correlation predictable by Joshi and Webb [3]. utilized a recalculating lubricant oil round to examination the thermal hydraulic presentation of thirty-six specimen with high Prandtl number of 145 at 95 °C. With the increase of fin wavelength, in collaboration j and f factor decrease at the similar Reynolds number. It is explain that for the permanent fin distance end to end, the less important fin wavelength is, the better fin number and heat transfer region . The end consequence of the fin height and fin wideness was exhibit and the grounds were explained by CFD reproduction consequence. At the Reynolds number range of 35-450 for lubricant (SAE-300)oil, the experimental correlation about the Colburn feature j and the fan resistance feature f were obtain from 627 information point. The future heat transfer association could explain all investigational information inside $\pm 10\%$ with a signify divergence of 6.01% while the planned resistance association could explain 96.8% of the consequences inside $\pm 15\%$ by means of divergence of 6.75% .

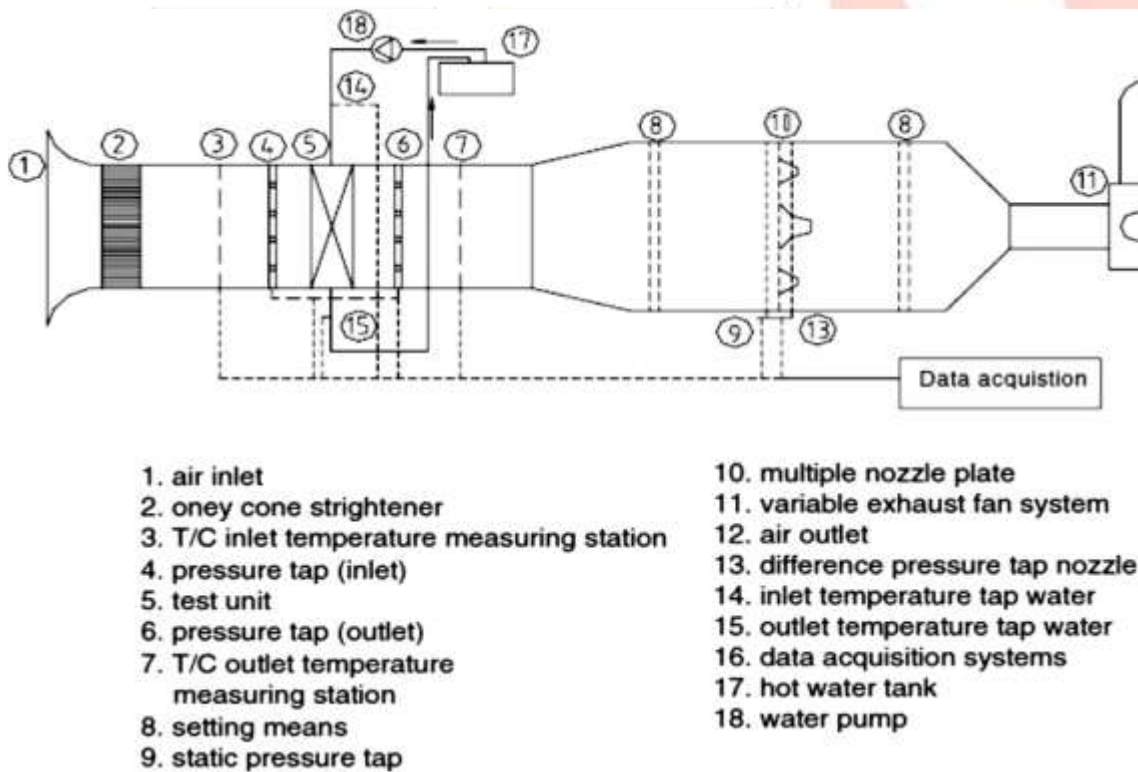


Fig. 3. Representative diagram of investigational equipment for fluids.

3.2. Single Phase (refrigerant)

Different fins of geometric use in interior flood still in single phase flow situation. The most important investigational prevailing conditions of the imperative parameter in single phase study was summarize as Table 2. Kim and Sohn [24] investigation deliberate the heat transfer and flow individuality of single phase and two phase flow scorching in the refrigerant movement. For single phase flow of water and R113, the investigational information of the f feature shows a good quality conformity through the calculation by Manglik and Bergles's association [6]. though, the j reason calculated in the experiment be about 25% less important than the calculation for $Re < 1000$. Since the j calculation by Manglik and Bergles [6] was associated for the little Prandtl number, such as air. The flow of a superior Prandtl number had a longer thermal upward province on the waterway wall and on every one fin, which resulted in a elevated regular heat transfer tempo but a less important j feature. A new-fangled association of the Colburn j feature was obtain and 92% of the information lied within $\pm 12\%$ and the root-mean-square mistake was 6.3%. For single phase pressure variation, the investigational information was interrelated as the surrounding pipe relationship projected through an inaccuracy hurdle of 20%. The single phase multiplier in different fins geometry be in excess of 50% superior than that in surrounding tube at far above the ground behavior. Heat transfer information for the single phase compulsory convection be glowing equate by the Reynolds number factor use for convective sweltering in around tube. The dissimilarity in the Reynolds number feature between the flow in the fins passageway and around tube be improved through the give-and-take of the Lockhart-Marginally limitation up to 100% at the higher perimeter of excellence measured in the revision. The calculated local flow sweltering heat transfer coefficients might be predict within $\pm 25\%$ of the association projected by Bennett et al. [25]. compare through the consequences establish by Mandrusiak and Carey [26], the inconsistency be better in view of the fact that the personal property of pull fashioned by fin become supplementary important at lofty

Quality. investigational information on the single phase resistance multiplier in a waterway by means of different fins geometry were connected from end to end an mistake hurdle of $\pm 20\%$. Chennu and Kabelac [29] recognized an experimentation equipment to revision the flow sweltering heat transfer of R134a in an evaporator through different fins geometric. The experiment segment component limited a water circuit to make available boiling water through flow velocity untrustworthy beginning 0.023 to 0.18 kg/s and temperature of 10, , 20, , 30, 25,40 °C. A CFD examination was conduct for a single coating of different fins geometry to find out the j and f feature on the water surface. It was set up that the consequence of arithmetical imitation in the outward appearance of j factor of water was concerning 32% lower than the j correlation for air, and the f value performed a good agreement with the correlations for air. And the correlations for j and f factors were conservative. Nucleate scorching was overriding in the laminar flow management through very little Reynolds number. The water elevation heat transfer coefficient was about three times advanced than that of the refrigerant. Fujita and Kashiwagi [30] analyze mutual heat and mass transfer for the NH_3-H_2O declining motion picture absorption in a plate heat exchanger with different fins geometric and obtain heat transfer coefficients. Nusselt number (dimensional heat transfer coefficient) greater than before as fluid and vapor Reynolds in sequence increase. The vapor speed be supposed to be maximize to increase absorption

presentation in synchronized $\text{NH}_3\text{-H}_2\text{O}$. An experimentation perform for circular, triangular and rectangular fins micro heat go under establish Zinc -water nano fluid execute better then $\text{Al}_2\text{O}_3\text{-water}$ nano fluid [9]

Table: -5 Parameter Specifications for Single Phase Flow investigation

Authors	s/mm	h/mm	l/mm	t/mm	Re
Kim and Sohn [24]	3.7	2.4	1.4	0.3	21-7500
Pulvirenti et al. [27]	3	2.4	6	0.3	300-1100
Chennu and Kabelec [29]	4.32	3.23	1.853	0.2106	11-9500

Results and Discussion

The chart under measure up to pressure variation and presentation of improvement from far above the ground Density fold Fins over conventional fin lots.

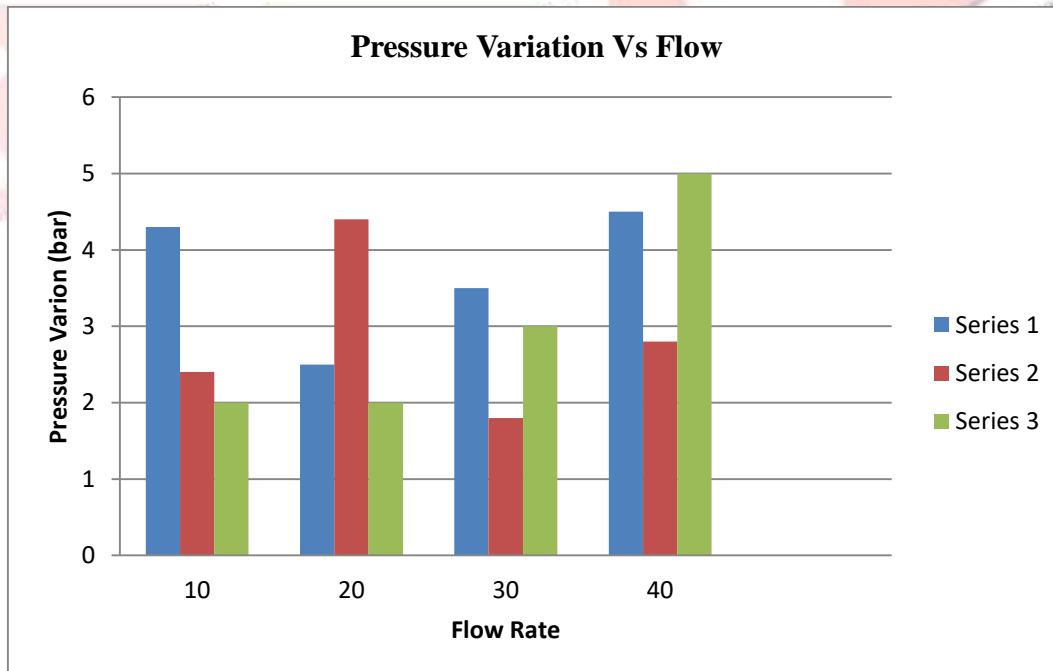


Fig:4 Pressure Variation Vs flow rate

combine Aavid's far above the ground Density fold Fin ability with knowledge in ground-breaking complex machining geometries, strongly prohibited brazing process as able-bodied as exceedingly accurate pressure variation and heat transfer simulation deliver optimal solution used for your thermal supplies.

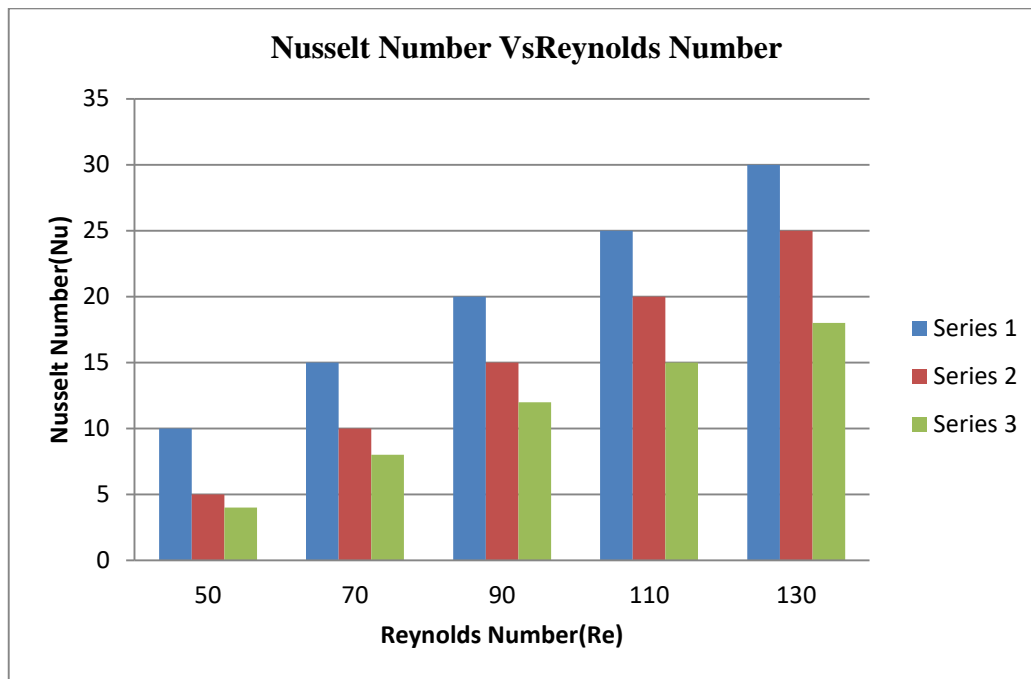


Fig: 5 Variations of Nusselt number with Reynolds number

Show the variation of Nusselt number as a purpose of Reynolds number with dissimilar capacity absorption of CuO/water nano fluids. It is establish that make use of o CuO/water nanofluids in the waterway heat be submerged improve the heat transfer individuality. This diagram also show that by growing the quantity concentration (0.20%, 0.5%, and 0.70%) of nanofluids the Nusselt number increase. It is examine that superior the Reynolds number, superior the Nusselt number (Nu) and the Nusselt number are establish to be 20 %, 40 %, and 65% superior than water for 0.20%, 0.5%, and 0.70% of CuO/water nanofluids respectively. This is since of additional convective heat transfer existing. The imperative feature utilize in semiconductor heat debauchery is the thermal transmission which the overturn of thermal confrontation to learning the on the whole heat transfer presentation. The thermal resistance dimension is the suggestion of input influence present to the conduit.

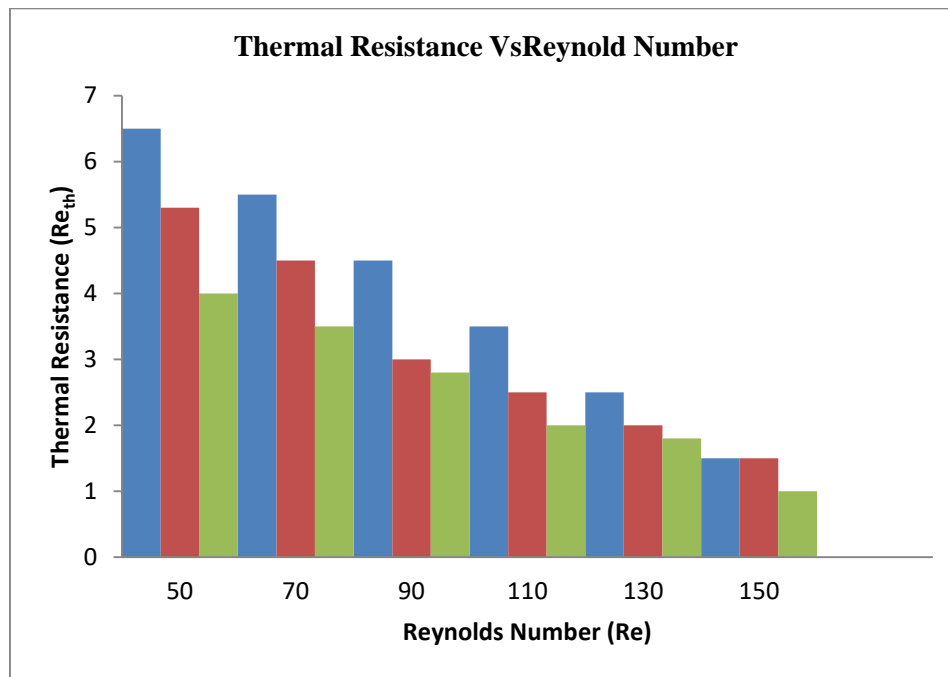


Fig: 6 Thermal resistance versus Reynolds number.

This present the association between the Reynolds number and the thermal confrontation with the volume concentration of 0.20%, 0.5%, and 0.70% of CuO/ water nanofluids. From this figure, it can be understand that superior Reynolds number has a lower thermal resistance in the waterway heat downward. The motive for declining the thermal resistance is due to the higher velocity when Re is higher. This higher fluid velocity reduces the thermal resistance between been the fluid particles with the MWCNTs and higher concentration nanofluids has more thermal conductivity. This results the more thermal transportation and this is inversely interrelated to the convective thermal resistance. It is observed that the higher volume concentrations of CuO/water nanofluids have lower thermal resistance than water. In addition, the thermal resistance of the channel heatsink using CuO/water nanofluid nanofluids are 20%, 40% and 65% higher than the water respectively. The improved heat transfer coefficient is due to the higher thermal conductivity of nanofluids and the presence of more nanoparticles in the base fluids. Here, the maximum heat transfer coefficient is occur at 0.70% nanofluids.

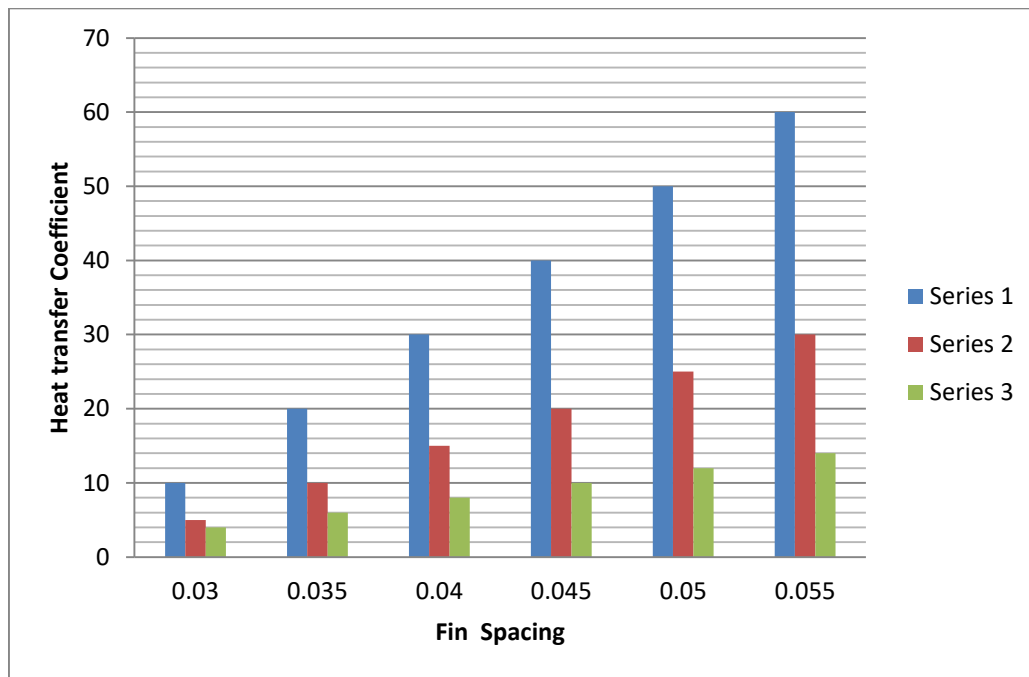


Fig:7 Heat Transfer Coefficient Vs Fin Spacing

It is clear from the graph if we increasing the fin space the value of convective heat transfer coefficient is increases.it is clear from the graph heat transfer coefficient is high for ZnO and low for copper nickel alloy.

Conclusions

- The standard figure of the fin is rectangular; we have distorted the figure into triangular. The failure to pay width of fin is 7mm; we are tumbling it to 0.7 mm.
- We have complete thermal examination on the fin remains by unreliable equipment, geometry and thickness. By observe the examination consequences, use rectangular fin, substance of both Zinc alloys of 389 ,196 and thickness of 1.5mm is improved, Since heat transfer rate is supplementary compared to 4 mm.
- Triangular finned-heat be submerged gives the superior cool rate compare to other fin heat transfer for all principles of Reynolds number. After triangular, rectangle and circular fins heat transfer execute better in heat transfer summit of outlook in sliding regulate.
- Circle fin heat transfer gives smallest amount pressure variation at all standards of Reynolds number follow by rectangle and triangle. Rectangular and triangular fin heat transfer in the order of has similar presentation in heat transfer and pressure variation .
- In all luggages, spread over a period of time geometries execute better than in sequence to approximately 5%. At subordinate principles of pressure variation and pump authority, circular ,rectangular, and triangular fins work best than other fins performance.

- The velocity of heat transfer is greater than before by use the nanofluid but the pressure variation also increase.

Reference

- [1] M.R. Shaeri, M. Yaghoubi, "Numerical analysis of turbulent convection heat transfer from an array of perforated fins", *Int. J. of heat and fluid flow*, 30, pp 218-228, 2009.
- [2] H.A. Mohammed, P. Gunnasegaran, N.H. Shuaib, " The impact of various nanofluid types on triangular microchannel heat sink cooling performance", *Int. Communication in Heat and Mass Transfer*, 38, pp. 767-773, 2011
- [3] A.R. Wieting, Empirical correlations for heat transfer and flow friction characteristics of rectangular offset-fin plate- fin heat exchangers, *J. Heat Transf.* 97 (1975) 488–490.
- [4] S. Mochizuki, Y. Yagi, W.J. Yang, Transport phenomena in stacks of interrupted parallel-plate surfaces, *Exp. Heat Transfer* 1 (2007) 127–140.
- [5] H.M. Joshi, R.L. Webb, Heat transfer and friction in the offset strip-fin heat exchanger, *Int. J. Heat Mass Transf.* 30 (1987) 69–84.
- [6] C.C. Wang, R.L. Webb, K.Y. Chi, Data reduction for air-side performance of fin-and-tube heat exchangers, *Exp. Therm. Fluid Sci.* 21 (2000) 218–226.
- [7] J. Dong, J. Chen, Z. Chen, Y. Zhou, Air-side thermal hydraulic performance of offset strip fin aluminum heat exchangers, *Appl. Therm. Eng.* 27 (2007) 306–313.
- [8] R.M. Manglik, A.E. Bergles, Heat transfer and pressure drop correlations for the rectangular offset strip fin compact heat exchanger, *Exp. Therm. Fluid Sci.* 10 (1995) 171–180.
- [9] H. Peng, L. Xiang, J. Li, Performance investigation of an innovative offset strip fin arrays in compact heat exchangers, *Energy Convers. Manage.* 80 (2014) 287–297.
- [10] W.M. Kays, A.L. London, E.R.G. Eckert, Compact heat exchangers, *J. Appl. Mech.* 27 (1984) 460–470.
- [11] G.J. Michna, A.M. Jacobi, R.L. Burton, An experimental study of the friction factor and mass transfer performance of an offset-strip fin array at very high Reynolds numbers, *J. Heat Transfer* 129 (2007) 1134–1140.
- [12] Y.S. Muzychka, M.M. Yovanovich, Modeling the f and j characteristics for transverse flow through an offset strip fin at low Reynolds number, *J. Enhanc. Heat Transfer* 8 (2001) 243–259.
- [13] B.B. Kuchhadiya, P.P. Rathod, Experimental investigation of thermal behavior of cross flow plate-fin heat exchanger with offset strip fin, *Balkan J. Dental Med.* 23

(2016) 178–181.

- [12] D.K. Maiti, S.K. Sarangi, Heat Transfer and Flow Friction Characteristics of Plate Fin Heat Exchanger Surfaces – A Numerical Study, PhD Dissertation, Indian Institute of Technology, Kharagpur (2002).
- [14] J. Du, M.N. Yang, S.F. Yang, Correlations and optimization of a heat exchanger with offset fins by genetic algorithm combining orthogonal design, *Appl. Therm. Eng.* 107 (2016) 1091–1103.
- [15] H. Bhowmik, K.S. Lee, Analysis of heat transfer and pressure drop characteristics in an offset strip fin heat exchanger, *Int. Commun. Heat Mass Transfer* 36 (2009) 259–263.
- [16] S. Hu, K.E. Herold, Prandtl number effect on offset fin heat exchanger performance: experimental results, *Int. J. Heat Mass Transf.* 38 (1995) 1053–1061.
- [17] J. Fernández-Seara, R. Diz, F.J. Uhía, Pressure drop and heat transfer characteristics of a titanium brazed plate-fin heat exchanger with offset strip fins, *Appl. Therm. Eng.* 51 (2013) 502–511.
- [18] S. Ndao, Y. Peles, M.K. Jensen, Multi-objective thermal design optimization and comparative analysis of electronics cooling technologies, *Int. J. Heat Mass Transf.* 52 (2009) 4317–4326.
- [19] Vanfossen GJ (1982) Heat transfer coefficient for staggered arrays of short pin-fins. *ASME J Eng Power* 104:268–274
- [20] K. Nishino, M. Samada, K. Kasuya, K. Torii, Turbulence statistics in the stagnation region of an axisymmetric impinging jet flow, *Int. J. Heat Fluid Flow* (1996).
- [21] Y.M. Chung, K.H. Luo, Unsteady heat transfer analysis of an impinging jet, *J. Heat Transf.* (2002).
- [22] Z. Zhao, C.T. Avedisian, Enhancing forced air convection heat transfer from an array of parallel plate fins using a heat pipe, *Int. J. Heat Mass Transf.* (1997).
- [23] Y. Wang, K. Vafai, An experimental investigation of the thermal performance of an asymmetrical flat plate heat pipe, *Int. J. Heat Mass Transf.* (2000).
- [24] X.L. Xie, W.Q. Tao, Y.L. He, Numerical study of turbulent heat transfer and pressure drop characteristics in a water-cooled minichannel heat sink, *J. Electron. Packaging Trans. ASME* (2007).
- [25] X.L. Xie, Z.J. Liu, Y.L. He, W.Q. Tao, Numerical study of laminar heat transfer and pressure drop characteristics in a water-cooled minichannel heat sink, *Appl. Therm. Eng.* (2009).
- [26] P. Cova, N. Delmonte, F. Giuliani, M. Citterio, S. Latorre, M. Lazzaroni, A. Lanza, Thermal optimization of water heat sink for power converters with tight thermal constraints, *Microelectron. Reliab.* (2013).
- [27] M. Conrad, A. Diatlov, R.W. De Doncker, Purpose, potential and realization of chipattached micro-pin fin heat sinks, *Microelectron. Reliab.* (2015).

[28] S.U.S. Choi, J.A. Eastman, Enhancing thermal conductivity of fluids with nano particles, ASME Int. Mech. Eng. Cong. Expos. (1995).

[29] S. Lee, S.U.-S. Choi, S. Li, J.A. Eastman, Measuring thermal conductivity of fluids containing oxide nanoparticles, J. Heat Transf. (1999).

