ISSN: 2320-2882

### IJCRT.ORG



## INTERNATIONAL JOURNAL OF CREATIVE RESEARCH THOUGHTS (IJCRT)

An International Open Access, Peer-reviewed, Refereed Journal

# Characteristic of Physical and Mechanical properties of Sustainable building brick using demolition waste dust and cement

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*Abstract:* Ordinary Portland cement (OPC) is the main component for the concrete production in the construction industry. In the major project study has been undertaken to investigate the use of demolition demolition waste dust and cement for the manufacturing of the brick. Standard consistency and initial and final setting time are tested for binder mix. Mechanical properties such as compressive strength for 7 days is found out. Durability properties such as water absorption are evaluated at 7 days. The proportion of cement and demolition waste dust are 20%, 30%, 40% and 50%.

#### Index Terms - Demolition waste dust, cement, Compressive Strength, Water Absorption, Efflorescence test.

#### I. Introduction

Ordinary Portland cement (OPC) is the main component for the concrete production in the construction industry. The demand of brick is increasing day by day. Brick is the main component in the construction industry for masonry work. Demolition waste dust generated due to dismanteling the concrete structure. The present research is performed to study the properties of brick manufactured from demolition waste dust and cement. The study is expected to provide some information regarding the suitability of demolition waste and cement for used in the construction industry. The compressive strength of brick is done at 7 days. The mix design were adopted are 20% cement + 80% demolition waste dust, 30% cement + 70% demolition waste dust, 40% cement + 60% demolition waste dust, 50% cement + 50% demolition waste dust. This research will reduce the demolition waste dust entering to the municipal solid waste which will reduce the land pollution.

#### **II.MATERIALS**

#### 2.1 Cement

43 grade ordinary Portland cement is utilized for the experimental work.cement used in the experimental work is shown in figure 2.1. Cement is used a binding material in the construction industry. In our project OPC cement is used and the property is mentioned below in table 2.1.

Sr No	Particulars	Results (IS 12269- 1987)
1	Specific gravity	3.10
2	Initial time (min)	30 min
3	Final Time (min)	600 max
4	Normal consistency (%)	30

Table: 2.1	Physical	properties	of the	OPC



Figure: 2.1 Cement

2.3 Demolished Concrete Dust

Demolished Concrete Demolition waste dust generated due to dismantelling of the structure. In 2016 150 million tonnes of construction waste generated in india, from that that 50% is generated from small towns. The size of demolition waste dust is used which can pass from 4.75mm seive and retain on 600 micro seive. Demolition waste dust collected from Ahmedabad environ project Pvt Ltd site which is located near narol Gujarat. Recycling of construction waste starts with segregation of unwamted materials such as plastic, wood, metal etc and then the remaining material were put on the crushing machine and crush the material as per required size. Demolition waste dust have specific gravity of value around 2.40.





#### III. METHODOLOGY

Procedure:

The demolition waste dust were sieved by using 600 micron sieve. The Demolition waste dust and the waste cement were weighed in various proportions. After weighing cement and demolition waste were mix with the help of water. There are mainly two types of mixing. Hand mixing and machine mixing in this project we adopt hand mixing. After properly mixing the mixture were pour into the mould. DeMoulding were done after 24 hours. The specimen were kept in the curing tank for 7 days. The bricks of 190mm x 90 mm x 90 mm are casted with different mix proportions. The different mix design has been made in below table3.1.

Sample No	Cement	Demolition waste Dust
А	20%	80%
В	30%	70%
С	40%	60%
D	50%	50%

Table: 3.1 Different mix pro	oportions of	brick
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Figure: 3.1 bricks

#### **IV. RESULTS**

#### 4.1 Compressive Strength

The Compressive strength of bricks is determined by placing brick in compression testing machine. The universal testing machine of capacity 3000 KN is used for testing the compressive strength of the brick. Compressive strength of the brick is calculated after 7 days of curing. From the result it seems that compressive strength is increases gradually by adding cement into the mix.

Table: 4.1 Table of Compressive Strength of Bricks		
Sample No	<b>Compressive Strength N/mm<sup>2</sup></b>	
-		
А	2.42	
В	3.36	
С	5.84	
D	6.74	

Figure: 4.1 Compressive Test Machine **Compressive Strength of Brick Compressive Strength** 8 6.74 5.84 **20** 2004 N/N 3.36 2.42 2 Compressive Strength 0 С А В D Design Id Figure: 4.2 Compressive Strength of Bricks

#### 4.2 Water Absorption

In the water absorption test weigh the dry brick(W1). After weighing immersed the brick in to the water for 24 hours at a temperature of 27+/- 20°c. Remove the brick from the container and wipe out the water from the brick and weighed (W2) water absorption is calculated by W2-W1/W1\*100. Water absorption for different ratio waste cement and Demolition waste dust is shown below in the table. Water absorption is found to be more at at sample no D.

Sr No	Sample No	Water Absorption (%)
1	А	9.93
2	В	9.74
3	С	9.66
4	D	10.66

	Table: 4.2 Table	of Water Absorption	ption of bricks
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Figure: 4.6 Comparison of water absorption and compressive strength of sample B and C

#### 4.3 Efflorescence Test

Efflorescence is a crystalline, salty deposit that occurs on the surfaces of bricks and other masonry products The whole test procedure is conducted as per IS: 3495-1976 There is no noticeable deposit is found in the brick. The Efflorescence results are found to be nil in all the bricks.

4.4 Dimensional Tolerance

Twenty number of brick sample is consider for the conduction of dimension tolerance test as per IS 1077-1992. All the test procedure is followed as per IS 1077-1992. Dimension tolerance result is found to be OK as per IS 1077-1992.

Table: 4.3 Table of Dimensional Tolerance			
Width (mm)	Height (mm)	Length (mm)	Dimensional Tolerance as per IS
			1077-1992
1797.6	1798.0	3852.0	Length=3800+/-80mm
			Width=1800+/-40mm
			Height=1800+/-40mm

#### V. CONCULSION

The bricks with the 50% + 50% of demolition waste dust and cement have the highest compressive strength. The bricks with the 50% + 50% Rice demolition waste dust and cement have the highest the Water Absorption. The water absorption and compressive strength increases as increases the percentage of cement content. From the result of compressive strength it seems that bonding between cement and demolition waste dust is becomes strong as we increases the percentage of cement content. The Efflorescence result is found to be nil in all the bricks.

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