

Review Paper on Study on Different Types of Available Cladding Products & Also to Suggest the Best Suitable Cladding Product for the Construction of a Commercial Building

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Abstract : In the present paper, a logical introduction of some mainstream aluminum frameworks that add to maintainability of structures is displayed. Unique accentuation has been given to the properties of aluminum, while the impact of these frameworks in the general execution of the structure in regards to condition and economy is portrayed. Specifically, qualities of aluminum components, for example, high reflectivity and recyclability and their part in life cycle investigation (LCA) are dissected. The associations between vitality effectiveness and protection of structures and aluminum application are additionally talked about. Building applications, for example, blind dividers, window casings and exterior sheets are introduced and completely examined, considering their natural and monetary angles.

Key Words - Cladding, Material, Aluminum, Building, Systems

1. Introduction

In the development group, the term cladding alludes to a layer of material utilized for defensive as well as stylish purposes, for example, the outside skin of a building. Cladding is additionally alluded to as covering, confronting, siding, and facade. Cladding is an outside completing framework or an extra load bearing layer which fills a double need. It not just aides in shielding the insides of the house from the cruel climate components yet in addition makes the outside enlivening and alluring and enhancing the tasteful interest. Amazingly speedy to introduce when done by experts, cladding is outstandingly strong and powerful and can keep going for quite a while if took care of appropriately relying upon the nature of materials and climate the house perseveres in a normal year.

The essential parts of cladding are for weatherproofing purposes while giving a durable and an effortless and sharp appearance. Extra focal points go from giving sound and warm protection to being normally fire resistant and contamination safe. While focusing in on the fitting cladding material, a ton of things should be thought about and your decision of cladding ought to be made after cautious.

It has essentially been received for non-quality piece of structures in the most recent decade. This is on the grounds that there is an assortment of issue territories to be defeated when the sandwich development is connected to outline of powerfully stacked structures. To upgrade the engaging quality of sandwich development, it is along these lines fundamental to better comprehend the nearby quality attributes of individual sandwich board/shaft individuals.

These boards are utilized broadly as outside covering of business structures and corporate houses. While adding to tasteful excellence of the structure, they are likewise impervious to corrosive, antacid salt shower, contamination and give great warm and sound protection. These Panels are generally utilized due simple upkeep in any sort of atmosphere through ordinary wash with water and gentle cleanser that guarantees dependable execution.

Concerns hold on finished the security of structures under impact, stun, and affect stacking conditions. In most outline allocations, the cladding to structure drive exchange is disregarded, accepting that the cladding exchanges every single connected load. Impact, stun, and affect loads, in any case, can initiate harm to the external looking of a structure that could somehow adjust the heap exchange through the cladding.

2. Literature Review

J. Peter with E. Hamilton (1956)¹ mostly different type of cladding has been used widely in used since the 1920s. But the need to find a better alternative for efficient weight reduction, lower manufacturing cost and also to reduce the emissions gave rise to use of aluminum alloys in the commercial building. Weight reduction has a direct effect on reducing the emissions. (10% weight reduction equals 5.5% improvement in commercial place use of aluminum has increased to more that 80% in the last 5 years. We can see that aluminum sheet metals are used for manufacturing of the Body-in-white and panels, whereas aluminum pane manufacturing has been made possible due to the very good casting properties of aluminum just as cast steel.

J.E Hatch, ed (1984)² Equitable Savings & Loan Building in Portland, Oregon, Aluminum alloys offered the characteristics of light weight and structural strength that engineers sought in designing external cladding. One of the first buildings in this period. The potential of aluminum cladding was demonstrated by incorporating glazing into the aluminum panels.

J.L.Camahort (1968)³ derived simple theoretical expressions of the shear modulus of honeycomb sandwich cores. Wither ell performed an extensive theoretical study for structural design of an air cushion vehicle hull structure using aluminum honeycomb sandwich panels, showed the validity of the so-called equivalent plate thickness method in which a honeycomb sandwich panel subjected to in- plane loads is approximately replaced by a single skin panel with equivalent plate thickness. While existing previous investigations including the ones cited above are quite useful, there still remain some problem areas to be overcome if one is to enhance the attractiveness of the sandwich construction method, while several other potential problems have been or are being solved. Primary among the concerns are some known obstacles to using sandwich construction for strength members in dynamically loaded structures. Sandwich laminates are not isotropic. The facing skin on the laterally loaded side of the sandwich panel may buckle due to bending. The buckling and collapse strength characteristics of sandwich panels are not yet fully understood. Deboning or delaminating between the center core and outer facing plates is also a likely concern.

B.C. Allen, M.W. Mote, A.M. Sabroff (1963)⁴ Sandwich panels can also be suspect in resisting impact loads. Some of the impact energy dissipation characteristics of honeycomb cores remain unclear. Fatigue is a crucial problem to be solved in order to more effectively incorporate sandwich panels into the design and construction of large weight critical structures. Since physical phenomena defining the structural failures of aluminum honeycomb-cored sandwich panels are quite complex, more experimental studies are needed to clarify their strength characteristics. In the present study, we wish to make new contributions to some of the problems, e.g., related to buckling, collapse and crushing behaviour of aluminum honeycomb sandwich panels. For that purpose, a series of strength tests, namely three point bending tests, buckling/collapse tests and lateral crushing tests are carried out on an aluminum honeycomb-cored sandwich panel specimen. A theoretical study is also undertaken to analyze the elasto-plastic bending behaviour, buckling/ultimate strength and crushing strength of sandwich panels subject to the corresponding load component. The test data developed are documented.

3. Relevancy of Study

Various materials and mixes of materials can be utilized as cladding. In business applications, normal frameworks incorporate cast set up and precast cement, coating (glass), workmanship, metal (aluminum or steel), regular stone, and precast/refined stone. The determination is regularly a harmony between the coveted tasteful and cost. This examination looks at aluminum, roclimestone, brick work, and precast cement.

Cladding framework designing requires the thought of various variables. Gravity, seismic, and wind loads direct most extreme board measurements, least stay system2 bolster ability, and the quantity of grapples required. The move down divider frame work impacts stay compose, fastener/screw length, and grapple framework materials. Specifically, Connecting distinctive sort of metals (for example, a stainless steel grapple and carbon steel jolt) can bring about erosion and inevitable disappointment of the help (BIA 2003). Also, the earth must be considered for its potential impact on cladding and stay framework materials. Most huge is air contamination. Rough substances, corrosive rain, particulates, salt in seaside airs can disintegrate cladding, and kept particulates can total all the more rapidly on coarse surfaces or make a structure seem filthy. Regardless, an appropriate cladding material can be found.

- a) Stone Cladding
- b) Aluminium Composite Panel (ACP) Cladding
- c) Glass Cladding
- d) Wood Cladding
- e) Steel Cladding
- f) PVC Cladding
- g) Timber Cladding
- h) Tile Cladding

a) Stone Cladding

Stone Cladding is a very popular cladding which gives a very natural and rustic look to the building. They include marble, granite, sandstone, slate. These materials are cut into slabs of uniform thickness so that the installation is very simple and easy. Stone cladding is widely used in landscaped gardens and in the exterior as mentioned in **Photograph-1**



**Photograph 1 : Reflecting Stone Cladding Used at Gomti Nagar
(High Court Building)**

b) ACP Cladding

Aluminum composite panels cladding system or ACP is made from lightweight Aluminum composite panels and is frequently used for external cladding **Photograph-2** as it's very rigid and strong despite its light weight. Moreover, being Aluminum composite panels being weather and UV resistant facilitates for a customization options including colours, prints, patterns and shading. Available in varying thickness levels.



**Photograph 2: Reflecting ACP Cladding Used at Gomti Nagar
(Sony Corporation Building)**

4. Research and Data Analysis

(a) Strength versus Weight

One of Aluminum's primary appeals to specifiers is its exceptional strength to weight ratio. At 2.7g/cm³, Aluminium is 66% lighter than steel. It is also far less susceptible to brittle fractures. Indeed, when aluminium and steel structures are compared, Aluminium's greater modulus of elasticity means that weight ratios of 1:2 are easily attained. While Aluminium has a relatively high coefficient of linear expansion, at $24 \times 10^{-6}/^{\circ}\text{C}$ – in its pure form, the material's low modulus of elasticity (65,500N/mm² for 6063 alloy) enables temperature induced stresses to be accommodated. Aluminium sections are generally thinner and deeper than equivalent steel sections to achieve the required strength and rigidity since, Aluminium is not affected by moisture.

(b) Low Maintenance – Low Cost-In-Use

While Aluminum has a natural, built-in durability (it forms a protective layer of oxide as soon as it is exposed to air), most Aluminum construction products are treated or coated. One way in which the oxidation process can be enhanced is ionization; an electrolytic process which increases the thickness of the natural oxide layer from 0.00001mm to between 0.005 and 0.025mm (25 Microns). This enhances the ability of Aluminum to withstand attack in aggressive environments. Natural anodizing results in a similar silvery finish to oxidized Aluminum, but it can also introduce a range of colours.

This is because, after anodizing, the surface film remains porous, allowing it to accept colouring agents, such as organic dyes, pigments, electrolytes or metallic. Attractive gold, bronze, gray, black and even blue finishes are commonly achieved in this way. For a wider choice of colours, most specifiers opt for an electro statically sprayed polyester powder coating.

(c) Fabricated For The Fast Track

One of the principal reasons for Aluminum's enduring and growing popularity is its compatibility with today's fast track construction techniques and just-in-time ordering. Nowhere is this seen more clearly than in curtain walling, where the accuracy of factory-finished sections allows rapid erection on site and, in turn, allows internal finishing to proceed more quickly.

(d) Aluminum Can Be Formed Into Variety of Shapes

It is ductile; aluminum can be formed into a number of shapes and profiles. Its uses are by no means limited to flat panels. Consequently, aluminum wall cladding systems can help create some of the most attractive and functional exteriors on buildings today. In addition, large wall panels, either flat or formed, require fewer joints, producing fast and economical installation. Aluminum wall systems are not meant for use only in new construction. Retrofit applications are viable as well, especially when an owner wishes to change the "image" of a building. Aluminum wall panels, especially composite panels, are ideal for re-cladding older structures, as well as providing contemporary design options for all types of new buildings.

(e) Aluminum Composite Panels Recycling

The ability to recycle aluminum building products is also becoming more important as more building owners decide to deconstruct rather than demolish older buildings. Instead of simply going in with a wrecking ball, owners are now much more deliberate about how they take down a building in order to extract as much recyclable material as possible. By doing so, they not only retain the scrap value of a material such as aluminum but also eliminate the environmental impact and cost of dumping it in a landfill. Aluminum recycling also reduces energy consumption. To produce aluminum from recycled material, for example, requires only 5% of the energy required to produce aluminum from bauxite. In addition, every ton of recycled aluminum saves four tons of bauxite.

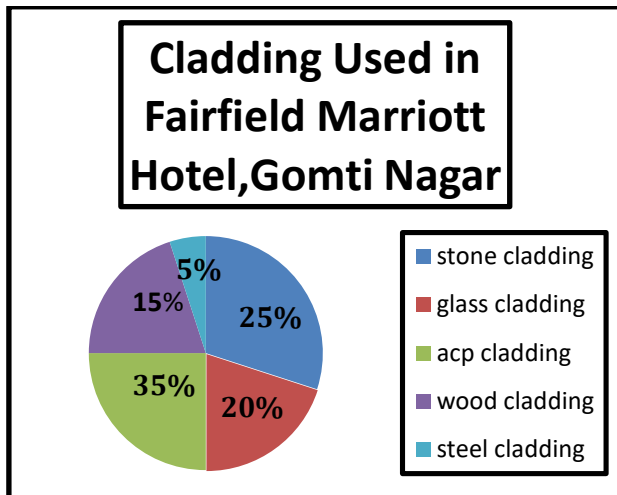


Figure 1: Highlighting Different Cladding Products percentage % at Fairfield Marriott Hotel (Gomti Nagar)

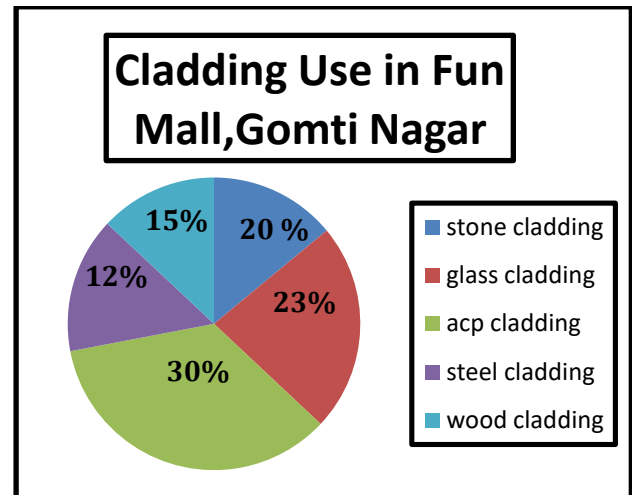


Figure 2: Highlighting Different Cladding Products percentage % at Fun Mall (Gomti Nagar)

5. Conclusion

It is sure that Aluminum will turn out to be significantly more generally utilized as a part of development as weight develops for structures that are adaptable, simple to keep up and offer minimal effort being used. There is absolutely scope for development in a wide assortment of basic applications, for example, supporting Aluminum sheet material on aluminum expelled material individuals. This development is restricted essentially by an absence of comprehension of Aluminum's actual basic capacities.

No development material is great. Timber is influenced by dampness, requires support, has constrained auxiliary capacities and can't be machined into complex shapes. Steel has a moderately poor quality to weight ratio, cannot be thermally broken, rusts in an untreated state and, under pressure, is inclined to weak breaks. PVC is accessible in a restricted scope of hues, can experience the ill effects of polymer movement, does not have the intrinsic firmness of metals, and has been assaulted on ecological grounds.

Aluminum, while it has a moderately high beginning vitality cost, offers unparalleled assembling adaptability, the broadest scopes of completions, a fantastic quality to-weight proportion, boundless recyclables and has a far superior ecological profile than numerous indicates accept. Most importantly, it offers the most exquisite and fulfilling outline arrangements.

- Excellent UV characteristics retaining colour after long exposure.
- Anti-Fungal protection
- High impact resistance
- Good sound insulation.
- World renowned 3M tape is used for fixing the ACP to the aluminium frame.
- Light weight, reducing frame loading and installation costs.
- Very light diminishing the dead weight of the building and edge stacking.
- Resistant to extremes of climate presentation and temperature.

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