



# INTERNATIONAL JOURNAL OF CREATIVE RESEARCH THOUGHTS | ISSN: 2320 - 2882

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CHARACTERIZATION**

Published In IJCRT ( [www.ijert.org](http://www.ijert.org) ) & 7.97 Impact Factor by Google Scholar

Volume 10 Issue 9 September 2022 , Date of Publication: 01-September-2022

UGC Approved Journal No: 49023 (18)

PAPER ID : IJCRT2209038

Registration ID : 221504

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